## Glued laminated timber



## **Declaration of performance**

No. 101-003

1. Unique identifier code of the product type: Product type 1: Glued laminated timber spruce

Product type 2: Glued laminated timber larch

2. Purpose: In buildings and bridges

3. Manufacturer: Holzwerk Gebr. Schneider GmbH

Kappel 28

88436 Eberhardzell

Germany

4. Authorised representative: No external authorised representative

5. System for assessment and verification

of the constancy of performance: System 1

6.a) Harmonised standard: EN 14080:2013

Notified body: 0672

7. Declared performance:

Essential characteristics	Performance	
Mechanical properties covering the following: Modulus of elasticity, bending strength, compressive strength, tensile strength and shear strength as:		
Properties of timber and	Strength class for:	
Strength of finger joints as	Product type 1: GL 24h, GL 24hs, GL 28h, GL 30h	
	Product type 2: GL 24h, GL 24hs	
Geometrical data	For product type1:	
	Widths of 40 mm to 280 mm	
	Heights of 80 mm to 1000 mm	
	For product type 2:	
	Widths of 40 mm to 200 mm	
	Heights of 80 mm to 640 mm	
Bonding strength as		
Strength of finger joints and	For all product types:	
	See mechanical properties, strength of finger joints	
Bonding strength of bonds between laminates	For all product types:	
	Delamination test according to EN 14080, Annex C, Method B	
Reaction to fire as		
Reaction to fire class	For all product types:	
	D-s2, d0 according to annex of the delegated regulation (EU)2017/1227	
	of the commission dated 20.03.2017	



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Resistance to fire as	
Strength class and Geometrical data	As for mechanical properties
Emission of formaldehyde as	
Formaldehyde emission class	For all product types: E1
Release of other dangerous substances	
Release of other dangerous substances	For all product types: No performance declared (NPD)
Durability of bonding strength as	
Wood species,	For product type 1: Spruce (Picea abies) For product type 2: Larch (Larix decidua)
Adhesive	For all product types: Adhesive for finger joints: PUR, EN 15425:2017 I 90 GP 0.3 Adhesive for bonds between laminations: PUR, EN 15425:2017 I 90 GP 0.3
Durability of other characteristics (i.e. resistance against biological attack) as	
Laminations without preservative treatment	Durability against timber-destroying fungi according to EN 350 for all product types: DC 5

The performance of the above product fulfils the declared performance. The above-mentioned manufacturer has the sole responsibility for the preparation of the declaration of performance in accordance with the regulation (EU) No. 305/2011.

Signed for and on behalf of the manufacturer by:

Ferdinand Schneider, Managing director

(Name and job title)

Eberhardzell, 31.07.2022

(Place and date of issuance)

(Signature)