best wood SCHNEIDER

# TIMBER 2025

**Product information**

## OUR LARGE FORMATS!

best wood **CLT WALL XL | CEILING XL**




*Further information from page 30*

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Our **wood fiber insulation boards** can be found in our INSULATION 2025 product information.

best wood **CLT BOX – CEILING FS**

# NOBLE DESIGN

## WITH TESTED PROPERTIES

- **Additional soundproofing** also in the low-frequency range
- Fire protection up to **F90/REI90**
- **Large spans** are possible

# best wood **STATICS**

We have developed the statics software best wood STATICS to support you in your planning phase. Using best wood STATICS, designs with best wood Glulam, CLT and the best wood CLT BOX can be dimensioned simply, safely and quickly. Now even faster and uncomplicated with our brand new web version, without any program installation. Just do it!

- Measurement in the GZT and the GZG in accordance with Eurocode 5 with NA DE, NA FR or SIA 265
- Single to four span beams each with and without cantilever possible on the left and/or right end
- Entry of additional permanent and variable area loads possible
- Vibration verification in accordance with the EC 5 procedure or in accordance with Hamm/Richter
- Fire protection verification acc to DIN EN 1995-1-2 with NA DE, NA FR or SIA 265
- Calculation results are issued in the form of checkable static calculations.

Free of charge
as Web application at
**statics.schneider-holz.com**

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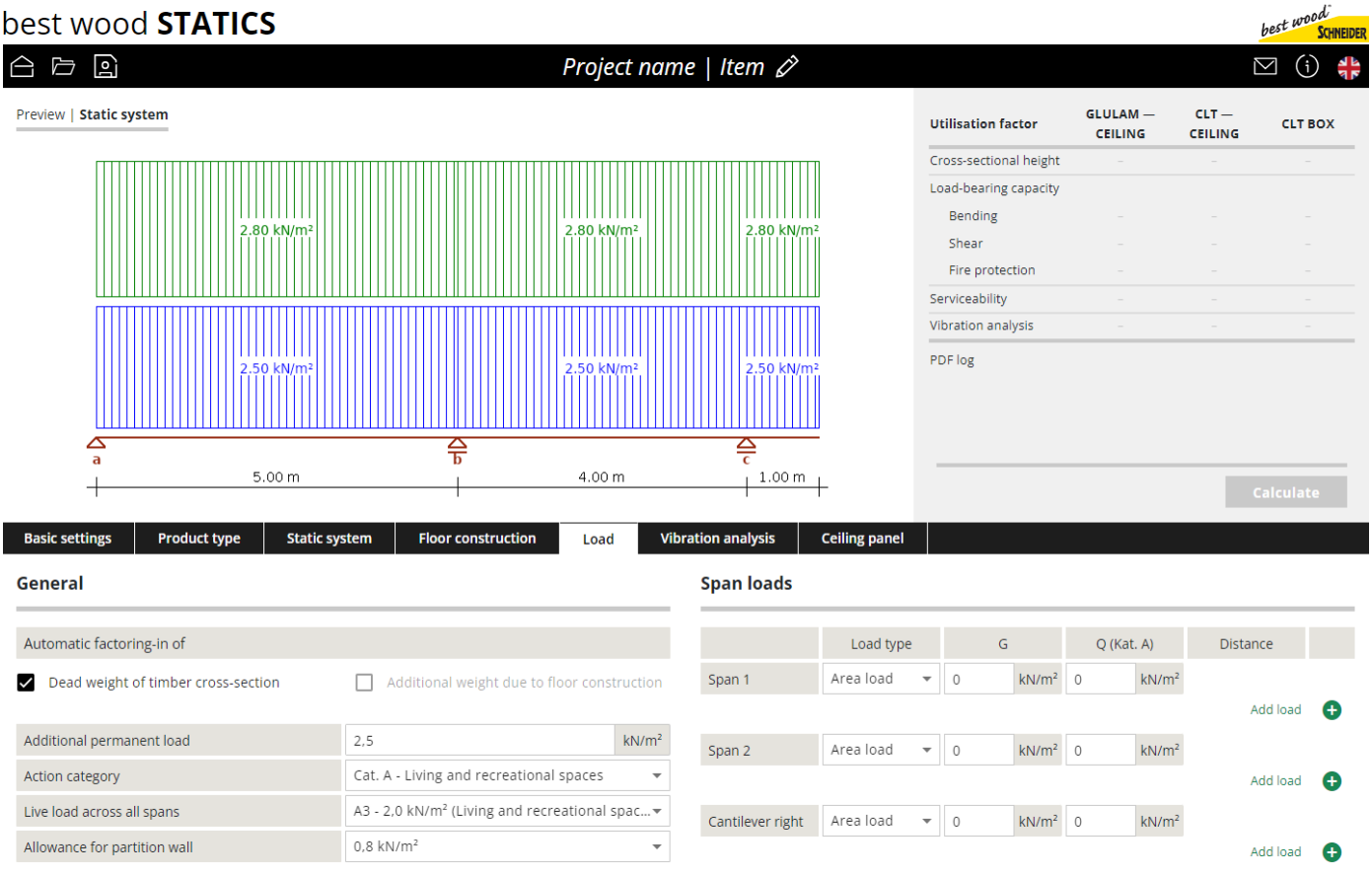
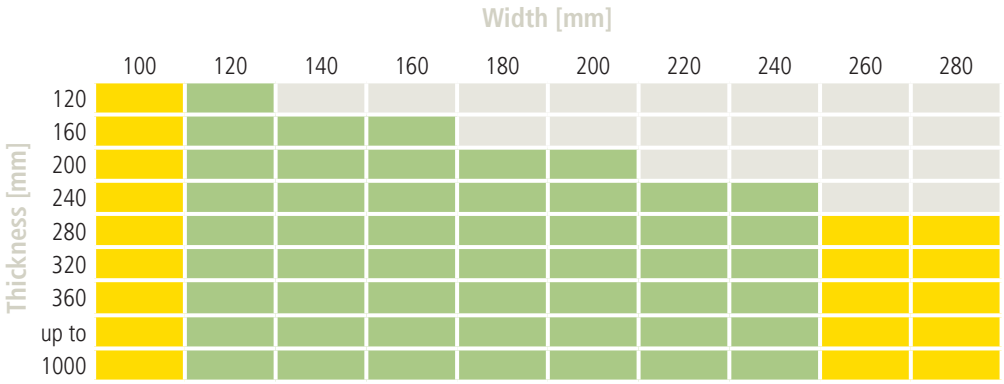
## best wood **STATICS**



# best wood **GLULAM**




| Wood species | Quality | Strength | | |
|---|---|---|---|---|
| Local spruce | Industrial quality | GL 24h | | |
| Local spruce | Visual quality | GL 24h | | |
| Scandinavian spruce (max. width 240 mm) | Visual quality | GL 24h | | |
| Local spruce | Industrial quality | GL 28h | | |
| Local spruce (max. width 240 mm) | Visual quality | GL 28h | | |
| Scandinavian spruce (max. width 240 mm) | Visual quality | GL 28h | | |
| Local spruce (max. width 240 mm) | Industrial quality | GL 30h | | |
| Local spruce (max. width 240 mm) | Visual quality | GL 30h | | |
| Scandinavian spruce (max. width 240 mm) | Visual quality | GL 30h | | |

**Prices for quantities exceeding 5 m³ – by request.**

## Delivery options

| | |
|---|---|
| Length | 2.30–18.00 m |
| Width | 100–280 mm |
| Other cross sections | Available by request, production dimensions made on a base of 40 mm |
| Composite timber structures | Composite timber structures made of glued laminated timber with rectangular cross section, block gluing; max. length 7,50 m; max. thickness 900 mm; max. width 1200 mm; max. 2.5 t – available by request |

## Characteristics

| | |
|---|---|
| Standard | EN 14080:2013 |
| Strength class | GL 24h, GL 28h, GL 30h |
| Application classes | Use in application classes 1 and 2 according to EN 1995-1-1 |
| Drying | Kiln dried, wood moisture max. 15 % at delivery |
| Bonding | Clear, water-proof gluing with polyurethane adhesives (free of formaldehyde) |
| General information | Planed on four sides, chamfered 4 mm (measured diagonally), trimmed precisely ± 1 mm |

**Certificates** (Download at www.schneider-holz.com)

# best wood **GLULAM SEPARATED**



Width [mm]

| Thickness [mm] | 45 | 50 | 60 | 70 | 80 | 100 |
|---|---|---|---|---|---|---|
| 120 | | | | | | |
| 160 | | | | | | |
| 200 | | | | | | |
| 240 | | | | | | |
| 280 | | | | | | |
| 320 | | | | | | |
| 360 | | | | | | |
| 400 | | | | | | |
| 440 | | | | | | |
| 480 | | | | | | |
| 520 | | | | | | |
| 560 | | | | | | |
| 600 | | | | | | |
| 640 | | | | | | |

**Remarks**

The separated side is not usable for visible parts because of shrinkage cracks.

| Wood species | Quality | Strength | | | |
|---|---|---|---|---|---|
| Local spruce | Industrial quality | GL 24hs | | | |
| Local spruce | Visual quality (on 3 sides) | GL 24hs | | | |
| Scandinavian spruce | Visual quality (on 3 sides) | GL 24hs | | | |

**Prices for quantities exceeding 5 m³ – by request.**

**Delivery options**

| | |
|---|---|
| Length | 2.30–18.00 m |
| Width | 45–100 mm |
| Other cross sections | Available by request, production dimensions made on a base of 40 mm |
| Minimum production length | per width 5.00 m |
| Minimum order quantity | ordering in pairs, because of separation |

**Characteristics**

| | |
|---|---|
| Standard | EN 14080:2013 |
| Strength class | GL 24hs |
| Application classes | Use in application classes 1 and 2 according to EN 1995-1-1 |
| Drying | Kiln dried, wood moisture max. 15 % at delivery |
| Bonding | Clear, water-proof gluing with polyurethane adhesives (free of formaldehyde) |
| General information | Planed on four sides, chamfered 4 mm (measured diagonally), trimmed precisely ± 1 mm |

**Certificates** (Download at www.schneider-holz.com)

# best wood **LAMELLAE RIBBED BEAMS**

**In approval procedure**

Width [mm]

Thickness [mm]

| | 60 | 80 | 100 | 120 |
|---|---|---|---|---|
| 120 | 45* | 36 | 27 | 27 |
| 160 | 35 | 28 | 21 | 21 |
| 180 | 30 | 24 | 18 | 18 |
| 200 | 25 | 20 | 15 | 15 |
| 240 | 20 | 16 | 12 | 12 |
| 280 | 20 | 16 | 12 | 12 |
| 320 | 15 | 12 | 9 | 9 |
| 360 | 15 | 12 | 9 | 9 |
| 400 | 10 | 8 | 6 | 6 |

* units per package (13.00 m)

| **Wood species** | **Quality** | | |
|---|---|---|---|
| Local spruce | Industrial quality | **Purch. in pack. (exceed. 8 m³)** | One cross section – one length |

## Delivery options

| | |
|---|---|
| Length | 4.00–14.00 m |
| Width | 60–120 mm |
| Other cross sections | Available by request |

Minimum order quantity 60–100 mm Ordering in threes; 120 mm Ordering in pairs

## Characteristics

| | |
|---|---|
| Standard/approval | ETA in the approval procedure |
| Strength class | C 24 |
| Application classes | Use in application classes 1 and 2 according to EN 1995-1-1 |
| Drying | Kiln dried, wood moisture max. 15 % |
| Bonding | Clear, water-proof gluing with polyurethane adhesives (free of formaldehyde) |
| General information | Planed on four sides (levelled), chamfered 4 mm (measured diagonally), trimmed precisely ± 1 mm |

**Certificates** (Download at www.schneider-holz.com)

# best wood **DUO/TRIO WALL BEAMS**

Width [mm]

| Thickness [mm] | 60 DUO | 80 DUO | 100 DUO | 120 TRIO |
|---|---|---|---|---|
| 80 | 60* | | | |
| 100 | 55 | 44 | | |
| 120 | 45 | 36 | | 27 |
| 140 | 40 | 32 | 24 | 24 |
| 160 | 35 | 28 | 21 | 21 |
| 180 | 30 | 24 | 18 | 18 |
| 200 | 25 | 20 | 15 | 15 |
| 220 | 25 | 20 | 15 | 15 |
| 240 | 20 | 16 | 12 | 12 |
| 260 | 20 | 16 | | 12 |
| 280 | 20 | 16 | | 12 |

* units per package (13.00 m)

| Wood species | Quality | | | | |
|---|---|---|---|---|---|
| Local spruce | Industrial quality | **Purch. in pack. (exceed. 3 m³)** | One cross section – one length | ■ | ■ |
| Local spruce | Industrial quality | **Lengths as per list** | from 1 m³ / one cross section | ■ | ■ |
| Local spruce | Industrial quality | **Single pieces** | 13.00 m / 6.50 m | ■ | ■ |

**Delivery options**

| | |
|---|---|
| Length | 2.30–18.00 m |
| Width | 60–120 mm |
| Other cross sections | Available by request |

**Characteristics**

| | |
|---|---|
| Standard | EN 14080:2013 |
| Strength class | Widths 80 and 120 mm: GL 24h; width 60 and 100 mm: C24 |
| Further characteristics see page 8 | |

# best wood **DUO/TRIO RIBBED BEAMS**

Width [mm]

| Thickness [mm] | 60 DUO | 80 DUO | 90 TRIO | 120 TRIO |
|---|---|---|---|---|
| 100 | | | | |
| 120 | | | | |
| 140 | | | | |
| 160 | | | | |
| 180 | | | | |
| 200 | | | | |
| 220 | | | | |
| 240 | | | | |
| 260 | | | | |
| 280 | | | | |
| 300 | | | | |

| Wood species | Quality | Purch. in pack. (exceed. 8 m³ / one cross section / one length) | |
|---|---|---|---|
| Local spruce | Industrial quality | Width 60–120 mm | ■ |

**Delivery options**

| | |
|---|---|
| Length | 4.00-14.00 m |
| Width | 60–120 mm |
| Other cross sections | Available by request |

**Characteristics**

| | |
|---|---|
| Standard | ETA-24/1119 |
| Strength class | C24 |
| Further characteristics see page 8 | |

# best wood **DUO/TRIO BEAMS/ LAMINATED BEAMS**

Width [mm]

| Thickness [mm] | 80 DUO | 100 DUO | 120 DUO/TRIO | 140 DUO | 150 TRIO | 160 QUATTRO | 180 TRIO | 200 QUATTRO |
|---|---|---|---|---|---|---|---|---|
| 100 | GLULAM | | | | | | | |
| 120 | GLULAM | | TRIO GLULAM | | | | | |
| 140 | GLULAM | C24 | TRIO GLULAM | | C24 | | | |
| 160 | GLULAM | C24 | TRIO GLULAM | | C24 | GLULAM | | |
| 180 | GLULAM | C24 | | | C24 | GLULAM | | |
| 200 | GLULAM | C24 | DUO C24 | C24 | C24 | GLULAM | C24 | C24 |
| 220 | GLULAM | | TRIO GLULAM | | | GLULAM | | |
| 240 | GLULAM | C24 | TRIO GLULAM | | C24 | GLULAM | | C24 |
| 260 | GLULAM | | TRIO GLULAM | | | GLULAM | | |
| 280 | GLULAM | | TRIO GLULAM | | | GLULAM | | |

| **Wood species** | **Quality** | | | |
|---|---|---|---|---|
| Scandinavian spruce | Visual quality | **Purch. in pack. (exceed. 3 m³)** | One cross section – one length | |
| Scandinavian spruce | Visual quality | **Lengths as per list** | from 1 m³/ one cross section | |
| Scandinavian spruce | Visual quality | **Single pieces** | 13.00 m / 6.50 m | |

| **Wood species** | | | | |
|---|---|---|---|---|
| Local spruce | Visual quality | **Purch. in pack. (exceed. 3 m³)** | One cross section – one length | |
| Local spruce | Visual quality | **Lengths as per list** | from 1 m³/ one cross section | |
| Local spruce | Visual quality | **Single pieces** | 13.00 m / 6.50 m | |

**Delivery options**

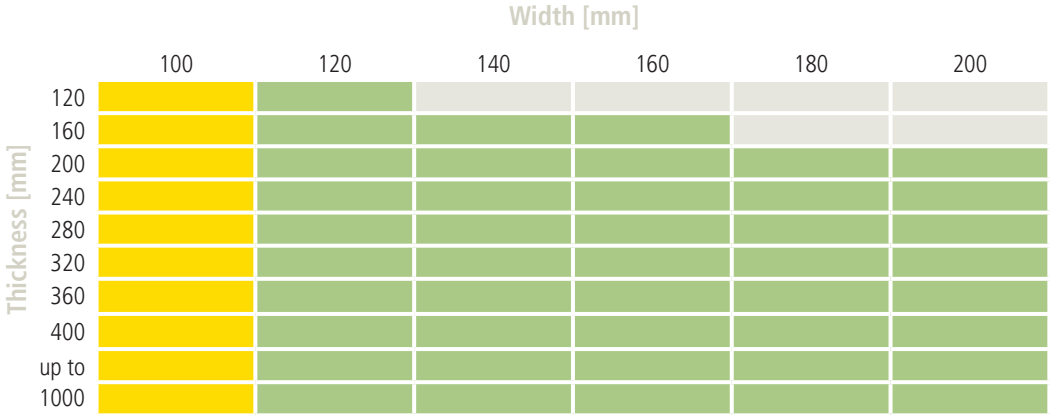
| | |
|---|---|
| Length | 2.30–16.00 m; widths 80, 120 and 160 mm in 2.30–18.00 m |
| Width | 80–200 mm |
| Other cross sections | Available by request |

**Characteristics**

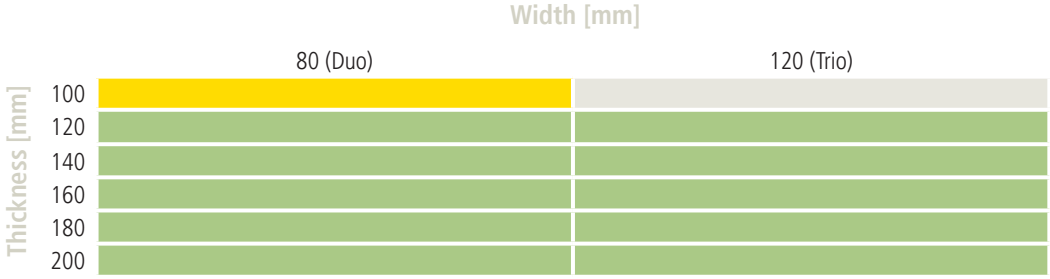
| | |
|---|---|
| Standard | EN 14080:2013 |
| Strength class | GL 24h, C24 |
| Application classes | Use in application classes 1 and 2 according to EN 1995-1-1 |
| Drying | Kiln dried, wood moisture max. 15 % at delivery |
| Bonding | Clear, water-proof gluing with polyurethane adhesives (free of formaldehyde) |
| General information | Planed on four sides, chamfered 4 mm (measured diagonally), trimmed precisely ± 1 mm |

**Certificates** (Download at www.schneider-holz.com)

# best wood **GLULAM LARCH**




# best wood **DUO/TRIO BEAMS / THRESHOLDS LARCH**




| Wood species | Quality | Strength | | |
|---|---|---|---|---|
| Larch (greenware with barely any splints, no furniture quality) | Larch | GL 24h | | |

**Prices for quantities exceeding 5 m³ – by request.**

**Delivery options**

| | |
|---|---|
| Length | 2.30–16.00 m |
| Width | GLULAM: 100–200 mm; DUO/TRIO: 80/120 mm |
| Other cross sections | Available by request, production dimensions made on a base of 40 mm |

**Characteristics**

| | |
|---|---|
| Standard | EN 14080:2013 |
| Strength class | GL 24h |
| Application classes | Use in application classes 1 and 2 according to EN 1995-1-1 |
| Drying | Kiln dried, wood moisture max. 15 % at delivery |
| Bonding | Clear, water-proof gluing with polyurethane adhesives (free of formaldehyde) |
| General information | Planed on four sides, chamfered 4 mm (measured diagonally), trimmed precisely ± 1 mm |

**Certificates** (Download at www.schneider-holz.com)

# best wood **PLANKS FOR LOG HOUSES**

### Local spruce industrial quality


| 60 | 80 | 100 | 120 | 140 | 160 | 180 | 200 | 240 |
|---|---|---|---|---|---|---|---|---|
| 2 x 30 | 2 x 40 | 2 x 50 | 3 x 40 | 5 x 40* | 4 x 40 | 5 x 40* | 5 x 40 | 6 x 40 |
| GL 24h | GL 24h | C24 | GL 24h | GL 24h | GL 24h | GL 24h | GL 24h | GL 24h |

* horizontally glued lamellae = profile size 200 mm

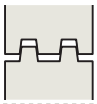
### Scandinavian spruce, visual quality


| 80 | 100 | 120 | 140 | 160 | 180 | 200 | 240 |
|---|---|---|---|---|---|---|---|
| 2 x 40 | 2 x 50 | 2 x 60 | 2 x 70 | 4 x 40 | 3 x 60 | 5 x 40 | 6 x 40 |
| GL 24h | C24 | C24 | C24 | GL 24h | C24 | GL 24h | GL 24h |
| | | | CS 150 mm<br>PS 160 mm | | | | |

| **Wood species** | **Quality** | **Strength** | |
|---|---|---|---|
| Local spruce | Industrial quality | GL 24h, C24 | |
| Scandinavian spruce | Visual quality | GL 24h, C24 | |
| Mountain larch – available by request | | | |

### Installation variants

**7, 8, 9, 10**



Further information from page 46

### Delivery options

| | |
|---|---|
| Length | 2.30–16.00 m |
| Wall thickness | 60–240 mm |
| Profile/height | Profile size 200 mm = production dimensions, profile depth 10 mm<br>Cover size 190 mm<br>Exceeding a wall thickness of 160 mm with triple tongue and groove |
| Other cross sections | Available by request |
| Minimum order quantity | **5 m³ / one cross section** |

### Characteristics

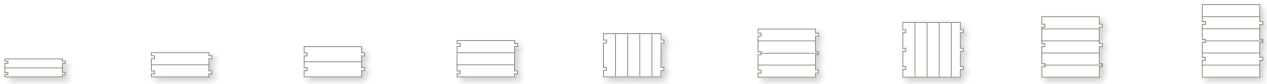
| | |
|---|---|
| Standard | EN 14080:2013 |
| Strength class | GL 24h, C24 |
| Application class | Use in application classes 1 and 2 according to EN 1995-1-1 |
| Drying | Kiln dried, wood moisture max. 15 % at delivery |
| Bonding | Clear, water-proof gluing with polyurethane adhesives (free of formaldehyde) |
| Lamellae | Vertically glued |
| General information | Planed on four sides, chamfered 4 mm (measured diagonally), trimmed precisely ± 1 mm; no joinery possible |

**Certificates** (Download at www.schneider-holz.com)

# best wood **CEILING PLANKS**



### Local spruce industrial quality



Ceiling thickness

| 60 | 80 | 100 | 120 | 140 | 160 | 180 | 200 | 240 |
|---|---|---|---|---|---|---|---|---|
| 2 x 30 | 2 x 40 | 2 x 50 | 3 x 40 | 5 x 40* | 4 x 40 | 5 x 40* | 5 x 40 | 6 x 40 |
| GL 24h | GL 24h | C24 | GL 24h | GL 24h | GL 24h | GL 24h | GL 24h | GL 24h |

* vertically glued lamellae = profile size 200 mm

### Scandinavian spruce, visual quality

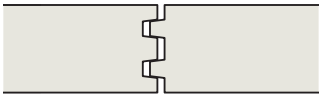
Ceiling thickness

| 80 | 100 | 120 | 140 | 160 | 180 | 200 | 240 |
|---|---|---|---|---|---|---|---|
| 2 x 40 | 2 x 50 | 2 x 60 | 2 x 70 | 4 x 40 | 3 x 60 | 5 x 40 | 6 x 40 |
| GL 24h | C24 | C24 | C24 | GL 24h | C24 | GL 24h | GL 24h |
| | | | CS 150 mm<br>PS 160 mm | | | | |

| **Wood species** | **Quality** | **Strength** |
|---|---|---|
| Local spruce | Industrial quality | GL 24h, C24 |
| Scandinavian spruce | Visual quality | GL 24h, C24 |
| Mountain larch – available by request | | |

### Installation variants

**7, 8, 9, 10**



Further information from page 46

### Delivery options

| | |
|---|---|
| Length | 2.30–16.00 m |
| Ceiling thickness | 60–240 mm |
| Profile/width | Profile size 200 mm = production dimensions, profile depth 10 mm<br>cover size 190 mm<br>from ceiling thickness of 160 mm with triple tongue and groove |
| Other cross sections | Available by request |
| Minimum order quantity | **5 m³ / one cross section** |

### Characteristics

| | |
|---|---|
| Standard | EN 14080:2013 |
| Strength class | GL 24h, C24 |
| Application class | Use in application classes 1 and 2 according to EN 1995-1-1 |
| Drying | Kiln dried, wood moisture max. 15 % at delivery |
| Bonding | Clear, water-proof gluing with polyurethane adhesives (free of formaldehyde) |
| Lamellae | Horizontally glued |
| General information | Planed on four sides, chamfered 4 mm (measured diagonally), trimmed precisely ± 1 mm; no joinery possible |

**Certificates** (Download at www.schneider-holz.com)

# best wood **KVH® SOLID STRUCTURAL TIMBER**

Thickness [mm]

Width [mm]

| | Finger-jointed | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| | 45 | 50 | 60 | | 80 | 100 | 120 | 140 | 160 |
| 60 | | | 90 | | | | | | |
| 80 | | | 60 | Dougl. | 52 | | | | |
| 100 | 77* | 66 | 55 | Dougl. | 44 | 33 | | | |
| 120 | 63 | | 45 | Dougl. | 36 | 27 | 27 | | |
| 140 | | | 40 | Dougl. | 32 | 24 | 24 | 24 | |
| 145 | 56 | | | | | | | | |
| 160 | | 42 | 35 | Dougl. | 28 | 21 | 21 | 21 | 14 (DUO NSI) |
| 180 | | | 30 | Dougl. | 24 | 18 | 18 | 18 | 12 (DUO NSI) |
| 200 | 35 | 30 | 25 | Dougl. | 20 | 15 | 15 | 15 | 10 (DUO NSI) |
| 220 | 35 | | 25 | Dougl. | 20 | 15 | 15 | 15 | 10 (DUO NSI) |
| 240 | | | 20 | Dougl. | 16 | 12 | 12 | 12 | 8 (DUO NSI) |
| 260 | | | 20 | | 16 | 12 | 12 | 12 | 8 (DUO NSI) |
| 280 | | | 20 | | 16 | 12 | 12 | 12 | 8 (DUO NSI) |

* units per 13 m package KVH®

| Wood species | Quality | Delivery options | | | |
|---|---|---|---|---|---|
| Loc. spruce | Ind. quality | **Purch. in pack.** | Length 5.00–14.00 m | | |
| Loc. spruce | Ind. quality | **Single pieces** | 13.00 m (entire beams), 6.50 m (half beams) | | |
| Loc. spruce | Ind. quality | **KVH® as per list** | Length 5.00–14.00 m<br>lengths under 5.00 m are available in multiple lengths | | |
| Loc. spruce | Ind. quality | **Fixed size** ± 2 mm | Length 2.30–5.00 m;<br>mind. 40 pieces / one cross section – one length | | |
| | | | Length 5.00–14.00 m – single pieces possible | | |
| Douglas fir | Ind. quality | **KVH single pieces** | Length 13.00 m | | |
| | | Other cross sections | Available by request | by request | |

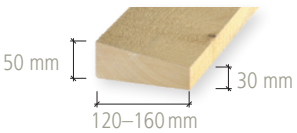
Thickness [mm]

Width [mm]

| | Not finger-jointed | | |
|---|---|---|---|
| | 60 | 80 | |
| 60 | 108* | | |
| 80 | 84 | 91 | |
| 100 | 99 | 77 | |
| 120 | 81 | 63 | 126 scantlings |
| 140 | 72 | 56 | 112 scantlings |
| 160 | 63 | 49 | 98 scantlings |

* units per package KVH®

| Wood species | Quality | Delivery options | | |
|---|---|---|---|---|
| Loc. spruce | Ind. qual. | **KVH** | Length 5.00 m | |
| Loc. spruce | Ind. qual. | **Scantlings** made from KVH | separated into 30/50 mm | |




**Characteristics**

| | |
|---|---|
| Standard | EN 15497:2014 |
| Strength class | C24 |
| Application classes | Use in application classes 1 and 2 according to EN 1995-1-1 |
| Drying | Kiln dried, wood moisture max. 18 % at delivery |
| General information | Finger-jointed, planed on four sides (levelled), chamfered 4 mm (measured diagonally) |

Sorting criteria see page 50

**Certificates** (Download at www.schneider-holz.com)

# STOCKED ITEMS

Spruce, fir

**FLOORBOARDS:** rough sawn, dried

| Dimension | Length | Package size |
|---|---|---|
| 45 x 250 mm | 5.00 m | 44 pieces |

**LATHS:** rough sawn, dried, not sorted according to density

| Dimension | Length | Package size |
|---|---|---|
| 24 x 48 mm | 4.00 and 5.00 m | 360 pieces |
| 30 x 48 mm | 4.00 and 5.00 m | 280 pieces |

**ROOF LATHS-S10:** rough sawn, dried

Roof laths sorted according to density, sorting class S10 with CE mark.

| Dimension | Length | Package size |
|---|---|---|
| 30 x 50 mm | 5.00 m | 330 pieces |

**FORMWORK GRADE II-III:** rough sawn, dried,not sorted according to density

| Dimension | Length | Width (sorted according to width) | Package size |
|---|---|---|---|
| 23 mm | 5.00 m | 145 mm | 192 pieces |
| 33 mm | 5.00 m | 107-247 mm in 20 mm intervals | 18 layers |

**SUBSTRUCTURE LATHS:** levelled on 4 sides, dried,not sorted according to density

Special offer price!

| Dimension | Length | | Package size |
|---|---|---|---|
| 21 x 75 mm | 4.00 m | without chamfer | 350 pieces |
| 27 x 75 mm | 4.00 m | without chamfer | 280 pieces |

**SUBSTRUCTURE LATHS:** levelled on 4 sides, dried,not sorted according to density

| Dimension | Length | | Package size |
|---|---|---|---|
| 21 x 45 mm | 5.00 m | without chamfer | 400 pieces |
| 21 x 75 mm | 5.00 m | without chamfer | 240 pieces |
| 27 x 45 mm | 5.00 m | without chamfer | 325 pieces |
| 27 x 75 mm | 5.00 m | without chamfer | 195 pieces |
| 27 x 120 mm | 5.00 m | without chamfer | 117 pieces |
| 30 x 60 mm | 5.00 m | without chamfer | 180 pieces |
| 30 x 80 mm | 5.00 m | without chamfer | 140 pieces |
| 30 x 120 mm | 5.00 and 13.00 m | without chamfer | 90 pieces |
| 30 x 160 mm | 5.00 and 13.00 m | without chamfer | 70 pieces |
| 40 x 60 mm | 5.00 m | with chamfer | 162 pieces |
| 40 x 80 mm | 5.00 and 13.00 m | with chamfer | 182 pieces |
| 45 x 50 mm | 5.00 m | with chamfer | 220 pieces |
| 50 x 60 mm | 5.00 and 13.00 m | with chamfer | 198 pieces |

**LATHS WITH FINGER JOINTS:** planed on 3 sides, cut with fine buzz saw on one side, dried, gluing D4 according to EN 204

| Dimension | Length | | Package size |
|---|---|---|---|
| 25 x 60 mm | 5.00 m | without chamfer | 360 pieces/pack |
| 30 x 60 mm | 5.00 m | without chamfer | 288 pieces/pack |
| 40 x 60 mm | 5.00 m | without chamfer | 216 pieces/pack |
| 60 x 60 mm | 5.00 m | without chamfer | 144 pieces/pack |

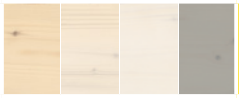
# best wood **GLULAM – CEILING**

Glued laminated timber for solid ceiling structures

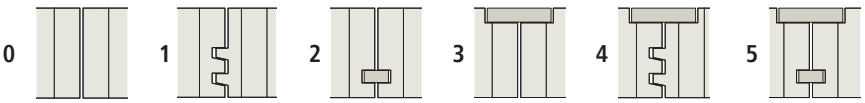
| | Spruce industrial quality (planed) | Spruce visual quality (planed) | |
|---|---|---|---|
| | local, GL 24h | local, GL 24h | Scandinavian, GL 24h |
| **Thickness [mm]** | **by request** | **by request** | **by request** |
| **100** | | | |
| **120** | | | |
| **140** | | | |
| **160** | | | |
| **180** | | | |
| **200** | | | |
| **220** | | | |
| **240** | | | |
| **260** | | | |
| **280** | | | |

| **Wood species** | **Quality** | **Strength** |
|---|---|---|
| Local spruce | Industrial quality | GL 28h |
| Local spruce, max. thickness 200 mm | Visual quality | GL 28h |
| Scandinavian spruce, max. thickness 200 mm | Visual quality | GL 28h |

## **Finishing options** (invoiced profile dimensions)

| | | |
|---|---|---|
| **BASIC PACKAGE** \| for lengths of 2.30-16.00 m; surface cosmetics; sanded look; transport protective foil not possible |  | **surcharge €/m²** |
| **UV-PROTECT PACKAGE or COLOR PACKAGE** \| for lengths of 2.30-16.00 m; UV-Protect, soft white, alpine white and light grey; further colours by request; with removable transport protective foil |  | **surcharge €/m²** incl. Basic package |
| **AQUA PROTECT PACKAGE** \| Coating on top of the elements for protection from moisture. Joints, penetrations and recesses must be masked off with best wood ADHESIVE TAPE. |  | **surcharge €/m²** |
| **JOINERY** \| Drilling, milling, notches, bevel cuts, countersinking and many more | | **Price by request** |

**Installation variants** – Invoiced profile dimensions for variant 1 and 4




Further information from page 46

**Inlay board for forming the ceiling section:** Three-layer board SWP/2 S 3L according to EN 13353:2011, 22/100 mm in 5.00 m/piece

**Inlay board for forming the ceiling section:** Three-layer board SWP/2 S 3L according to EN 13353:2011, 27/100 mm in 5.00 m/piece

**Separate tongue:** spruce 19/38 mm in 3.50 m / piece

**Delivery options**

| | |
|---|---|
| Length | 2.30–18.00 m |
| Width | 500–1000 mm |
| Other cross sections | Available by request |
| Minimum production length | per element width 5.00 m |

## Characteristics

| | |
|---|---|
| Standard | EN 14080:2013 |
| Strength class | GL 24h, GL 28h |
| Application classes | Use in application classes 1 and 2 according to EN 1995-1-1 |
| Drying | Kiln dried, wood moisture max. 15 % at delivery |
| Bonding | Clear, water-proof gluing with polyurethane adhesives (free of formaldehyde) |
| Lamellae | 40 mm, sorted for quality and finger-jointed |
| General information | Planed on four sides, bottom side chamfered 4 mm (measured diagonally), upper side without chamfer, trimmed precisely ± 2 mm; visual quality only on the bottom side |
| Tolerance | Thickness: ± 1 mm; width: ± 2 mm; length: ± 2 mm; curvature at ceiling level: max. 20 mm per 18.00 m |
| Thermal conductivity | λ = 0.13 (W/m*K) according to EN ISO 10456 |
| Shape change | Shrinkage and swelling dimensions per 1 % change in timber moisture: Length: 0.02 %, width/thickness: 0.24 % (DIN 1052:2008) |
| Fireproofing | Verification possible via the free best wood STATICS software |

## Description

The outstanding advantage of the best wood GLULAM CEILING is, that it can be installed simply and rapidly. The elements are immediately passable on foot after their installation. It provides stability and a pleasant appearance in one. With this organic solution, a very enjoyable room climate can be obtained. Installation, also subsequently, is possible without any problems.

local spruce visual quality, COLOR PACKAGE

**Certificates** (Download at www.schneider-holz.com)

**Dimensioning tables** Ceiling and roof systems
*from page 51*

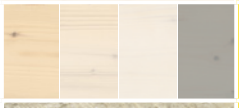
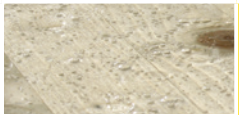
# best wood **GLULAM – CEILING SEPARATED**

Glued laminated timber for smaller ceiling thicknesses

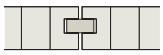
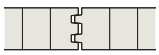
| | | Spruce industrial quality (planed) | Spruce visual quality (planed) | |
|---|---|---|---|---|
| | | local, GL 24hs | local, GL 24hs | Scandinavian, GL 24hs |
| **Thickn. [mm]** | **max. width** | **by request** | **by request** | **by request** |
| **45** | 360 | | | |
| **50** | 400 | | | |
| **55** | 440 | | | |
| **60** | 480 | | | |
| **65** | 520 | | | |
| **70** | 560 | | | |
| **75** | 600 | | | |
| **80** | 640 | | | |
| **85** | 680 | | | |
| **90** | 720 | | | |
| **95** | 760 | | | |

| **Wood species** | **Quality** | **Strength** | |
|---|---|---|---|
| Mountain larch (greenware with barely any splints, no furniture quality) | Larch | GL 24h | **by request** |

## Finishing options (invoiced profile dimensions)

| | | |
|---|---|---|
| **BASIC PACKAGE** \| for lengths of 2.30-16.00 m; surface cosmetics; sanded look; transport protective foil not possible |  | **surcharge €/m²** |
| **UV-PROTECT PACKAGE or COLOR PACKAGE** \| for lengths of 2.30-16.00 m; UV-Protect, soft white, alpine white and light grey; further colours by request; with removable transport protective foil |  | **surcharge €/m²** incl. Basic package |
| **AQUA PROTECT PACKAGE** \| Coating on top of the elements for protection from moisture. Joints, penetrations and recesses must be masked off with best wood ADHESIVE TAPE. |  | **surcharge €/m²** |
| **JOINERY** \| Drilling, milling, notches, bevel cuts, countersinking and many more | | **Price by request** |

**Installation variants** – Invoiced profile dimensions for variant 6, 7 and 8

**0**  **2**  **3**  **6, 7, 8** 

Further information from page 46

**Inlay board and separate tongue** see page 16

**Delivery options**

| | |
|---|---|
| Length | 2.30–18.00 m |
| Width | 360–760 mm, (< 500 mm production dimensions based on 40 mm ) |
| Other cross sections | Available by request, production dimensions made on a base of 40 mm |
| Minimum production length | per element width 5.00 m |
| Minimum order quantity | Ordering in pairs, because of separation. |

**Characteristics**

| | |
|---|---|
| Standard | EN 14080:2013 |
| Strength class | GL 24hs |
| General information/certificates | see best wood GLULAM – CEILING page 17 |

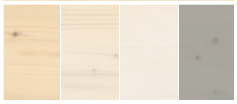
# best wood **GLULAM – CEILING ACOUSTIC DESIGN**

Glued laminated timber for solid ceiling structures with Acoustic design

| | **Spruce industrial quality** (planed) | **Spruce visual quality** (planed) | |
|---|---|---|---|
| | local, GL 24h | local, GL 24h | Scandinavian, GL 24h |
| **Thickn. [mm]** | **by request** | **by request** | **by request** |
| **100** | | | |
| **120** | | | |
| **140** | | | |
| **160** | | | |
| **180** | | | |
| **200** | | | |
| **220** | | | |
| **240** | | | |
| **260** | | | |
| **280** | | | |

| **Wood species** | **Quality** | **Strength** |
|---|---|---|
| Local spruce | Industrial quality | GL 28h |
| Local spruce, max. thickness 200 mm | Visual quality | GL 28h |
| Scandinavian spruce, max. thickness 200 mm | Visual quality | GL 28h |

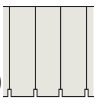
## **Finishing options** (invoiced profile dimensions)

| | | |
|---|---|---|
| **BASIC PACKAGE** \| for lengths of 2.30-14.00 m; surface cosmetics; sanded look; transport protective foil not possible |  | **surcharge €/m²** |
| **UV-PROTECT PACKAGE or COLOR PACKAGE** \| for lengths of 2.30-16.00 m; UV-Protect, soft white, alpine white and light grey; further colours by request; with removable transport protective foil |  | **surcharge €/m²** incl. Basic package |
| **JOINERY** \| Drilling, milling, notches, bevel cuts, countersinking and many more | | **Price by request** |

### Installation variants

**0**  **2**  **3**  **5** 

Further information from page 46

**Saw cut**
GLULAM CEILING ACOUSTIC DESIGN 40 
5/11 mm, central in the adhesive joints
Possible widths: 200/240/280/320/360/400

**Inlay board and separate tongue** see page 16

### Delivery options

| | |
|---|---|
| Length | 2.30–14.00 m |
| Width | 200–400 mm depending on the type of saw cut (production dimensions made on a base of 40 mm) |
| Minimum production length | per element width 5.00 m |
| Minimum order quantity | 5 $m^3$ |

### Characteristics

| | |
|---|---|
| Standard | EN 14080:2013 |
| Strength class | GL 24h, GL 28h |
| General information/certificates | see best wood GLULAM – CEILING page 17 |

# best wood **CLT – CEILING**

Cross laminated timber for solid ceiling structures

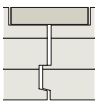
| | | Spruce industrial quality (planed) | | | | | | Spruce visual quality (sanded) | | | | | | Silver fir KNOT-FREE/RIFT (sanded) | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | | Local | | | | | | Scandi-navian | Local | |
| | Thickn. [mm] | Layers | Layer structure | | | | by request | Layers | Layer structure | | | | by request | by request | |
| 3 layers | 60 | 3 | | 20 | 20 | 20 | | 3 | | 20 | 20 | 20 | | | |
| | 80 | 3 | | 30 | 20 | 30 | | 3 | | 30 | 20 | 30 | | | |
| | 90 | 3 | | 30 | 30 | 30 | | 3 | | 30 | 30 | 30 | | | |
| | 100 | 3 | | 40 | 20 | 40 | | 4 | | 20+20 | 20 | 40 | | | |
| | 120 | 3 | | 40 | 40 | 40 | | 4 | | 20+20 | 40 | 40 | | | |
| | | | L | Q | L | Q | L | | L | Q | L | Q | L | | | |
| 5 layers | 140 | 5 | 40 | 20 | 20 | 20 | 40 | 6 | 20+20 | 20 | 20 | 20 | 40 | | |
| | 160 | 5 | 40 | 20 | 40 | 20 | 40 | 6 | 20+20 | 20 | 40 | 20 | 40 | | |
| | 180 | 5 | 40 | 30 | 40 | 30 | 40 | 6 | 20+20 | 30 | 40 | 30 | 40 | | |
| | 200 | 5 | 40 | 40 | 40 | 40 | 40 | 6 | 20+20 | 40 | 40 | 40 | 40 | | |
| | 220 | 7 | 40+40 | 20 | 20 | 20 | 40+40 | 8 | 20+20+40 | 20 | 20 | 20 | 40+40 | | |
| | 240 | 7 | 40+40 | 20 | 40 | 20 | 40+40 | 8 | 20+20+40 | 20 | 40 | 20 | 40+40 | | |
| | 260 | 7 | 40+40 | 30 | 40 | 30 | 40+40 | 8 | 20+20+40 | 30 | 40 | 30 | 40+40 | | |
| | 280 | 7 | 40+40 | 40 | 40 | 40 | 40+40 | 8 | 20+20+40 | 40 | 40 | 40 | 40+40 | | |

20 = lamella thickness in mm ; L = lengthways layer ; Q = lateral layer

## Finishing options (invoiced profile dimensions)

| | | | |
|---|---|---|---|
| **PREMIUM PACKAGE** \| UV-PROTECT PACKAGE + ACOUSTIC DESIGN PACKAGE + AQUA PROTECT PACKAGE | Our recommendation for silver fir KNOT-FREE/RIFT |  | – | surcharge €/m² |
| | | | or | |
| **UV-PROTECT PACKAGE or COLOR PACKAGE** \| Surface cosmetics; sanded look; UV-Protect, soft white, alpine white and light grey; further colours by request; with removable transport protective foil | |  | surcharge €/m² | |
| **ACOUSTIC DESIGN PACKAGE** \| Saw cuts 2/6 mm; distance between saw cuts 50 mm; coverage widths from 900 to 1200 mm at 50 mm intervals available | |  | surcharge €/m² | |
| **AQUA PROTECT PACKAGE** \| Coating on top of the elements for protection from moisture. Joints, penetrations and recesses must be masked off with best wood ADHESIVE TAPE. | |  | surcharge €/m² | |
| **JOINERY** \| Drilling, milling, notches, bevel cuts, countersinking and many more | | | Price by request | |

**Installation variants** – Invoiced profile dimensions for variant 11, 14 and 16

0 
11 
13 
14 
16 

Further information from page 47

**Inlay board for forming the ceiling section:** Three-layer board SWP/2 S 3L according to EN 13353:2011, 22/100 mm in 5.00 m/piece

**Inlay board for forming the ceiling section:** Three-layer board SWP/2 S 3L according to EN 13353:2011, 27/100 mm in 5.00 m/piece

## Delivery options

| | |
|---|---|
| Length | 2.30–16.00 m |
| Width | 900–1200 mm, shiplap edge ≤1150 mm cover size |
| Minimum production length | per element width 8.00 m |
| Other cross sections | Available by request |

## Characteristics

| | |
|---|---|
| Approval | ETA-21/0568 |
| Strength class | C24 |
| Application classes | Use in application classes 1 and 2 according to EN 1995-1-1 |
| Drying | Kiln dried, wood moisture max. 15 % at delivery |
| Bonding | Clear, water-proof gluing with polyurethane adhesives (free of formaldehyde) |
| Lamellae | 20, 30 and 40 mm, sorted for quality and finger-jointed |
| General information | Planed on four sides, bottom side chamfered 4 mm (measured diagonally), trimmed precisely ± 1 mm |
| Thermal conductivity | λ = 0.12 (W/m*K) according to ETA-21/0568 |
| Specific heat capacity | 1600 (J/kg*K) according to EN ISO 10456 |
| CLT panel diffusion resistance | μ 20 (damp) / 50 (dry) in accordance with EN ISO 10456 |
| Emission class | E1 according to DIN EN 717-1 |
| Shape change | At board level ≈ 0.02 % per 1 % change in wood moisture perpendicular to board level ≈ 0.24 % per 1 % change in wood moisture |
| Reaction to fire | D-s2, d0 according to DIN EN 13501-1 |
| Fireproofing | Verification possible via the free best wood STATICS software |
| Airtightness | Airtightness after testing in accordance with EN 12114 from 60 mm |

Silver fir KNOT-FREE/RIFT, PREMIUM PACKAGE

**Certificates** (Download at www.schneider-holz.com)

**Dimensioning tables** Ceiling and roof systems
*from page 51*

# best wood **CLT BOX – CEILING FS**

Wooden box element for multi-storey wood construction
with soundproofing and fire protection requirements

Prices INCLUDING wood fiber acoustic board, chippings and drilling

## Soundproofing and fire protection up to F 60 / REI 60

| Thickness [mm] | Assembly: GLULAM ribs width [mm] | GLULAM ribs height [mm] | Lower CLT panel [mm] | Upper CLT panel [mm] | Spruce ind.qual. (planed) | Spruce visual quality (sanded) | Silver fir KNOT-FREE/RIFT (sanded) |
|---|---|---|---|---|---|---|---|
| | | | | | Local | Scandinavian | Local |
| | | | | | by request | by request | by request |
| **220*** | Prices calculated to 100 mm. 80 and 120 mm by request. | 100 | **60** | 60 | | | |
| **240*** | | 120 | **60** | 60 | | | |
| **260** | | 140 | **60** | 60 | | | |
| **280** | | 160 | **60** | 60 | | | |
| **300** | | 180 | **60** | 60 | | | |
| **320** | 80/100/120 mm depending on statics. | 200 | **60** | 60 | | | |
| **340** | | 220 | **60** | 60 | | | |
| **360** | | 240 | **60** | 60 | | | |
| **380** | Dimensioning with best wood **STATICS**. Information on page 4. | 260 | **60** | 60 | | | |
| **400** | | 280 | **60** | 60 | | | |
| **420** | | 300 | **60** | 60 | | | |
| **440**** | | 320 | **60** | 60 | | | |
| **460**** | | 340 | **60** | 60 | | | |
| **480**** | | 360 | **60** | 60 | | | |

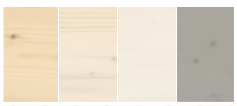
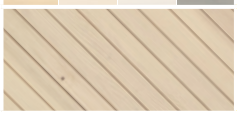
*Clarify proof of fire protection and soundproofing; ** clarify limited joinery from 440 mm

## Soundproofing and fire protection up to F 90 / REI 90

| | | | | | | | |
|---|---|---|---|---|---|---|---|
| **250*** | Prices calculated to 100 mm. 80 and 120 mm by request. | 100 | **90** | 60 | | | |
| **270*** | | 120 | **90** | 60 | | | |
| **290** | | 140 | **90** | 60 | | | |
| **310** | | 160 | **90** | 60 | | | |
| **330** | | 180 | **90** | 60 | | | |
| **350** | 80/100/120 mm depending on statics. | 200 | **90** | 60 | | | |
| **370** | | 220 | **90** | 60 | | | |
| **390** | | 240 | **90** | 60 | | | |
| **410** | Dimensioning with best wood **STATICS**. Information on page 4. | 260 | **90** | 60 | | | |
| **430**** | | 280 | **90** | 60 | | | |
| **450**** | | 300 | **90** | 60 | | | |
| **470**** | | 320 | **90** | 60 | | | |
| **490**** | | 340 | **90** | 60 | | | |

*Clarify proof of fire protection and soundproofing; ** clarify limited joinery from 430 mm

## Finishing options (invoiced profile dimensions)

| | | |
|---|---|---|
| **UV-PROTECT PACKAGE or COLOR PACKAGE** \| Surface cosmetics; sanded look; UV-Protect, soft white, alpine white and light grey; further colours by request; with removable transport protective foil |  | **surcharge €/m²** |
| **ACOUSTIC DESIGN PACKAGE** \| Saw cuts 2/6 mm; distance between saw cuts 50 mm; coverage widths from 900 to 1200 mm at 50 mm intervals available; clarify proof of fire protection |  | **surcharge €/m²** |
| **JOINERY** \| Drilling, milling, notches, bevel cuts, countersinking and many more | | **Price by request** |

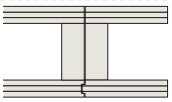
## Filling wood

- Filling wood can be glued on in the factory
- For passing through vertical loads

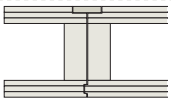
**Additional cost by request**

**Installation variants** – Invoiced profile dimensions for variant 31 and 34

**31**



**34**



Further information from page 48

### Delivery options

| | | |
|---|---|---|
| Length | 2.30–16.00 m, from 440 mm 8.00–16.00 m | |
| Width | 900–1200 mm | |
| Number of ribs | 3 | |
| Specification | Acoustic board | placed in the rafter and glued to the lower CLT panel ex works (wood fiber acoustic board) |
| | Drillings | ex works (for putting in the customer-provided chippings) |
| | Chippings | supplied in the required quantity and in 25 kg PE bags and put in by the customer on site |
| | Chippings plan | included in scope of delivery |
| Minimum production length | per element width 8.00 m | |

### Inlay boards / Characteristics / Processing

see best wood CLT BOX page 24/25

## Soundproofing

### Description

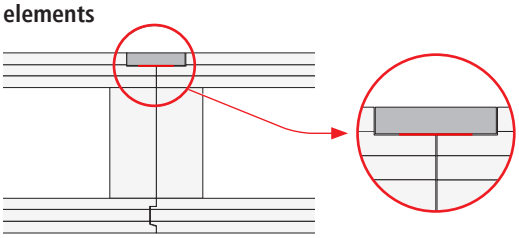
best wood CLT BOX – CEILING FS rafter soundproofing was developed in our own, standard-compliant construction acoustics ceiling test bench, and improves the impact sound insulation in the low-frequency range. Notes concerning possible floor construction on the CLT BOX – CEILING FS and the determined standard impact sound levels can be found at www.schneider-holz.com. Further information on page 5.

## Fireproofing

### Description

The fire safety technical certificate for F 60 and F 90 can be produced using our best wood STATICS software. General building regulations test certificates for F 60 and F 90 and classification reports REI 60 and REI 90 are available at www.schneider-holz.com.

### Fire protection detail in ceiling joint of the CLT BOX – CEILING FS elements



Masked off with TESCON VANA 60 mm

For other versions see ETA-21/0336

**Certificates** (Download at www.schneider-holz.com)

**Dimensioning tables** Ceiling and roof systems *from page 51*

# best wood **CLT BOX**

Wooden box element for large spans with fire protection requirements

best wood CLT with three glued-on GLULAM ribs and a CLT cover board

## Soundproofing and fire protection up to F60/REI60

Assembly

| Thickness [mm] | GLULAM ribs width [mm] | GLULAM ribs height [mm] | Lower CLT panel [mm] | Upper CLT panel [mm] |
|---|---|---|---|---|
| 220* | Prices calculated to 100 mm. 80 and 120 mm by request. | 100 | 60 | 60 |
| 240* | | 120 | 60 | 60 |
| 260 | | 140 | 60 | 60 |
| 280 | | 160 | 60 | 60 |
| 300 | | 180 | 60 | 60 |
| 320 | 80/100/120 mm depending on statics. | 200 | 60 | 60 |
| 340 | | 220 | 60 | 60 |
| 360 | | 240 | 60 | 60 |
| 380 | Dimensioning with best wood **STATICS**. Information on page 4. | 260 | 60 | 60 |
| 400 | | 280 | 60 | 60 |
| 420 | | 300 | 60 | 60 |
| 440** | | 320 | 60 | 60 |
| 460** | | 340 | 60 | 60 |
| 480** | | 360 | 60 | 60 |

| Spruce ind. qual. (planed) | Spruce visual quality (sanded) | Silver fir KNOT-FREE/RIFT (sanded) |
|---|---|---|
| Local | Scandinavian | Local |
| by request | by request | by request |

*Clarify proof of fire protection and soundproofing; ** clarify limited joinery from 440 mm

## Other variants

### CLT BOX with FIBRE

- Suitable for flat roofs
- Blown out with best wood FIBRE ex works
- INTELLO variable vapor barrier laid ex works
- Constructional calculation and approval with regard to moisture protection with pro clima

**Surcharge see table**

### Filling wood

- Filling wood can be glued on in the factory
- For passing through vertical loads

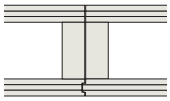
**Additional cost by request**

| Thickness [mm] | CLT BOX with FIBRE (surcharge per thickness) |
|---|---|
| | by request |
| 220** | |
| 240** | |
| 260 | |
| 280 | |
| 300 | |
| 320 | |
| 340 | |
| 360 | |
| 380 | |
| 400 | |
| 420 | |
| 440 | |
| 460 | |
| 480 | |

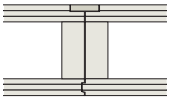
## Finishing options – description see page 22

**Installation variants** – Invoiced profile dimensions for variant 31 and 34

31



34



Further information from page 48

**Inlay board for forming the ceiling section:** Three-layer board SWP/2 S 3L according to EN 13353:2011, 22/100 mm in 5.00 m/piece

**Inlay board for forming the ceiling section:** Three-layer board SWP/2 S 3L according to EN 13353:2011, 27/100 mm in 5.00 m/piece



Prices are recommended retail prices, VAT excl.

## Delivery options

| | |
|---|---|
| Length | 2.30–16.00 m, from 440 mm 8.00–16.00 m |
| Width | 900–1200 mm |
| Number of ribs | 3 |
| Lower CLT panel | in 90 mm with increased fire protection requirements – surcharge by request |
| Minimum production length | per element width 8.00 m, chamfered on one side |

## Characteristics

| | |
|---|---|
| Approval | ETA-21/0336 |
| Strength class | Board C24; rib GL 24h |
| Application classes | Use in application classes 1 and 2 according to EN 1995-1-1 |
| Drying | Kiln dried, wood moisture max. 15 % at delivery |
| Bonding | Clear, water-proof gluing with polyurethane adhesives (free of formaldehyde) |
| Lamellae | Board: 20, 30 mm; rib 40 mm |
| General information | Planed on four sides, bottom side chamfered 4 mm (measured diagonally) |
| Thermal conductivity | Rib: λ = 0.13 (W/m*K); board: λ = 0.12 (W/m*K) according to ETA-21/0336 |
| Specific heat capacity | 1600 (J/kg*K) according to EN ISO 10456 |
| CLT panel diffusion resistance | μ 20 (damp) / 50 (dry) in accordance with EN ISO 10456 |
| Emission class | E1 according to DIN EN 717-1 |
| Reaction to fire | D-s2, d0 according to DIN EN 13501-1 |
| Fireproofing | Verification possible via the free best wood STATICS software |
| Airtightness | Airtight after testing in accordance with EN 12114 from 60 mm |

## Description

best wood CLT BOX is a statically effective and at the same time space-creating wood element, which is suitable for all ceiling requirements thanks to its versatile dimensions and excellent construction characteristics. A high-performance and versatile building product is created by utilising the advantages of solid timber and wood frame construction.

The combination of CLT and ribbing planks produces a high static load-bearing capacity with a comparatively low weight. The crosswise assembly from high-quality raw material in combination with high-quality gluing of edges and surfaces guarantees a high degree of dimensional stability. A high degree of prefabrication of the best wood CLT BOX with downstream cut-off and the simplicity of joining the best wood CLT BOX elements ensures swift and cheap installation and guarantees dry construction.

## Advantages

- High static load-bearing capacity and light weight
- Large spans and therefore prop-free rooms possible
- High degree of prefabrication and simple joining of the ceiling elements for swift and cheap installation
- Utilises advantages of solid timber and wood frame construction

Statistics software
best wood STATICS
as Web application at
https://statics.schneider-holz.com

**Certificates** (Download at www.schneider-holz.com)

**Dimensioning tables** Ceiling and roof systems
*from page 51*

# best wood **CLT BOX – CEILING** open

Open wooden box element for easy installation routing

best wood CLT with three glued-on GLULAM ribs

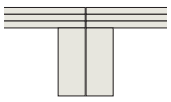
| | | | | Open at the TOP / BOTTOM | Open at the TOP | Open at the TOP |
|---|---|---|---|---|---|---|
| | | | | Spruce industrial quality (planed) | Spruce visual quality (sanded) | Silver fir KNOT-FREE/RIFT (sanded) |
| | Assembly | | | Local | Scandinavian | Local |
| **Thickness [mm]** | GLULAM ribs width [mm] | GLULAM ribs height [mm] | CLT panel [mm] | by request | by request | by request |
| **160** | Prices calculated to 100 mm. 80 and 120 mm by request. | 100 | 60 | | | |
| **180** | | 120 | 60 | | | |
| **200** | | 140 | 60 | | | |
| **220** | | 160 | 60 | | | |
| **240** | | 180 | 60 | | | |
| **260** | | 200 | 60 | | | |
| **280** | 80/100/120 mm depending on statics. Dimensioning with best wood **STATICS**. Information on page 4. | 220 | 60 | | | |
| **300** | | 240 | 60 | | | |
| **320** | | 260 | 60 | | | |
| **340** | | 280 | 60 | | | |
| **360** | | 300 | 60 | | | |
| **380** | | 320 | 60 | | | |
| **400** | | 340 | 60 | | | |
| **420** | | 360 | 60 | | | |
| **440**** | | 380 | 60 | | | |
| **460**** | | 400 | 60 | | | |

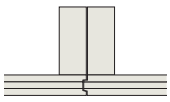
** clarify limited joinery from 440 mm

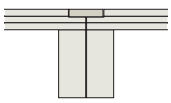
## Finishing options (invoiced profile dimensions)

| | | |
|---|---|---|
| **UV-PROTECT PACKAGE or COLOR PACKAGE** \| Surface cosmetics; sanded look; UV-Protect, soft white, alpine white and light grey; further colours by request; with removable transport protective foil |  | **surcharge €/m²** |
| **ACOUSTIC DESIGN PACKAGE** \| Saw cuts 2/6 mm; distance between saw cuts 50 mm; coverage widths from 900 to 1200 mm at 50 mm intervals available; clarify proof of fire protection |  | **surcharge €/m²** |
| **AQUA PROTECT PACKAGE** \| Coating on top of the elements for protection from moisture. Joints, penetrations and recesses must be masked off with best wood ADHESIVE TAPE |  | **surcharge €/m²** |
| **JOINERY** \| Drilling, milling, notches, bevel cuts, countersinking and many more | | **Price by request** |

**Installation variants** – Invoiced profile dimensions for variant 41

0 

41 

43 

Further information from page 48

**Inlay board for forming the ceiling section:** Three-layer board SWP/2 S 3L according to EN 13353:2011, 22/100 mm in 5.00 m/piece

**Inlay board for forming the ceiling section:** Three-layer board SWP/2 S 3L according to EN 13353:2011, 27/100 mm in 5.00 m/piece

## Delivery options

| | |
|---|---|
| Length | 2.30–16.00 m, from 440 mm 8.00–16.00 m |
| Width | 900 –1200 mm |
| Number of ribs | 3 |
| Lower CLT panel | in 90 mm with increased fire protection requirements – surcharge by request |
| Minimum production length | per element width 8.00 m, chamfered on one side (only when open at the top) |

## Characteristics

| | |
|---|---|
| Approval | ETA-21/0336 |
| Strength class | Board C24; rib GL 24h |
| Application classes | Use in application classes 1 and 2 according to EN 1995-1-1 |
| Drying | Kiln dried, wood moisture max. 15 % at delivery |
| Bonding | Clear, water-proof gluing with polyurethane adhesives (free of formaldehyde) |
| Lamellae | Board: 20, 30 mm; rib 40 mm |
| General information | Planed on four sides, bottom side chamfered 4 mm (measured diagonally) – only when open at the top |
| Emission class | E1 according to DIN EN 717-1 |
| Reaction to fire | D-s2, d0 according to DIN EN 13501-1 |
| Fireproofing | Verification possible via the free best wood STATICS software |
| Airtightness | Airtight after testing in accordance with EN 12114 from 60 mm |

## Description

best wood CLT BOX is a statically effective and at the same time space-creating wood element, which is suitable for all ceiling requirements thanks to its versatile dimensions and excellent construction characteristics. A high-performance and versatile building product is created by utilising the advantages of solid timber and wood frame construction.

The combination of CLT and ribbing planks produces a high static load-bearing capacity with a comparatively low weight. The crosswise assembly from high-quality raw material in combination with high-quality gluing of edges and surfaces guarantees a high degree of dimensional stability. A high degree of prefabrication of the best wood CLT BOX with downstream cut-off and the simplicity of joining the best wood CLT BOX elements ensures swift and cheap installation and guarantees dry construction.

## Advantages

- High static load-bearing capacity and comparatively light weight
- High degree of prefabrication and simple joining of the ceiling elements for swift and cheap installation
- Utilises advantages of solid timber and wood frame construction
- Self-completion possible
- For inserting installations in the longitudinal direction

Statistics software
best wood STATICS
as Web application at
https://statics.schneider-holz.com

**Certificates** (Download at www.schneider-holz.com)

**Dimensioning tables** Ceiling and roof systems
*from page 51*

# best wood **CLT BOX – ROOF**

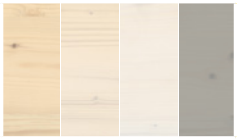
## Open box element for passive house construction

best wood CLT with two glued-on GLULAM ribs

| Assembly | | | | Spruce ind. quality (planed) | Spruce visual quality (sanded) | Silver fir KNOT-FREE/RIFT (sanded) |
|---|---|---|---|---|---|---|
| | | | | Local | Scandinavian | Local |
| **Thickness [mm]** | GLULAM ribs width [mm] | GLULAM ribs height [mm] | Lower CLT panel [mm] | by request | by request | by request |
| **160** | Prices calculated to 80 mm. 100 and 120 mm by request. | 100 | 60 | | | |
| **180** | | 120 | 60 | | | |
| **200** | | 140 | 60 | | | |
| **220** | | 160 | 60 | | | |
| **240** | | 180 | 60 | | | |
| **260** | | 200 | 60 | | | |
| **280** | 80/100/120 mm depending on statics. Dimensioning with best wood **STATICS**. Information on page 4. | 220 | 60 | | | |
| **300** | | 240 | 60 | | | |
| **320** | | 260 | 60 | | | |
| **340** | | 280 | 60 | | | |
| **360** | | 300 | 60 | | | |
| **380** | | 320 | 60 | | | |
| **400** | | 340 | 60 | | | |
| **420** | | 360 | 60 | | | |
| **440**** | | 380 | 60 | | | |
| **460**** | | 400 | 60 | | | |

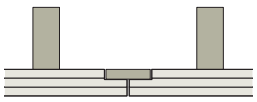
** clarify limited joinery from 440 mm

### Finishing options (invoiced profile dimensions)

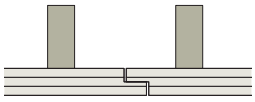
| | | |
|---|---|---|
| **UV-PROTECT PACKAGE or COLOR PACKAGE** \| Surface cosmetics; sanded look; UV-Protect, soft white, alpine white and light grey; further colours by request; with removable transport protective foil |  | **surcharge €/m²** |
| **JOINERY** \| Drilling, milling, notches, bevel cuts, countersinking and many more | | **Price by request** |

**Installation variants** – Invoiced profile dimensions for variant 26

**23**



**26**



Further information from page 48

**Inlay board for forming the ceiling section:** Three-layer board SWP/2 S 3L according to EN 13353:2011, 22/100 mm in 5.00 m/piece

**Inlay board for forming the ceiling section:** Three-layer board SWP/2 S 3L according to EN 13353:2011, 27/100 mm in 5.00 m/piece

**Delivery options**

| | |
|---|---|
| Length | 2.30–16.00 m, from 440 mm 8.00–16.00 m |
| Width | 1080–1200 mm, Shiplap edge ≤1150 mm cover size; smaller widths by request |
| Number of ribs | 2 |
| Lower CLT panel | in 90 mm with increased fire protection requirements – surcharge by request |
| Minimum production length | per element width 8.00 m |

## Characteristics

| | |
|---|---|
| Approval | ETA-21/0336 |
| Strength class | Board C24; rib GL 24h |
| Application classes | Use in application classes 1 and 2 according to EN 1995-1-1 |
| Drying | Kiln dried, wood moisture max. 15 % at delivery |
| Bonding | Clear, water-proof gluing with polyurethane adhesives (free of formaldehyde) |
| Lamellae | Board: 20, 30 mm; rib 40 mm |
| General information | Planed on four sides, bottom side chamfered 4 mm (measured diagonally) |
| Emission class | E1 according to DIN EN 717-1 |
| Reaction to fire | D-s2, d0 according to DIN EN 13501-1 |
| Fireproofing | Verification possible via the free best wood STATICS software |
| Airtightness | Airtight after testing in accordance with EN 12114 from 60 mm |

## Description

The combination of CLT and ribbing planks produces a high static load-bearing capacity with a comparatively low weight. The crosswise assembly from high-quality raw material in combination with high-quality gluing of edges and surfaces guarantees a high degree of dimensional stability.

## Advantages

- high static load-bearing capacity and comparatively light weight
- large spans and therefore prop-free rooms possible
- high degree of prefabrication and simple joining of the ceiling elements for swift and cheap installation
- utilises advantages of solid timber and wood frame construction
- high resistance to fire
- outstanding insulation characteristics due to insulation of spaces for passive house construction

Statistics software
best wood STATICS
as Web application at
https://statics.schneider-holz.com

**Certificates** (Download at www.schneider-holz.com)

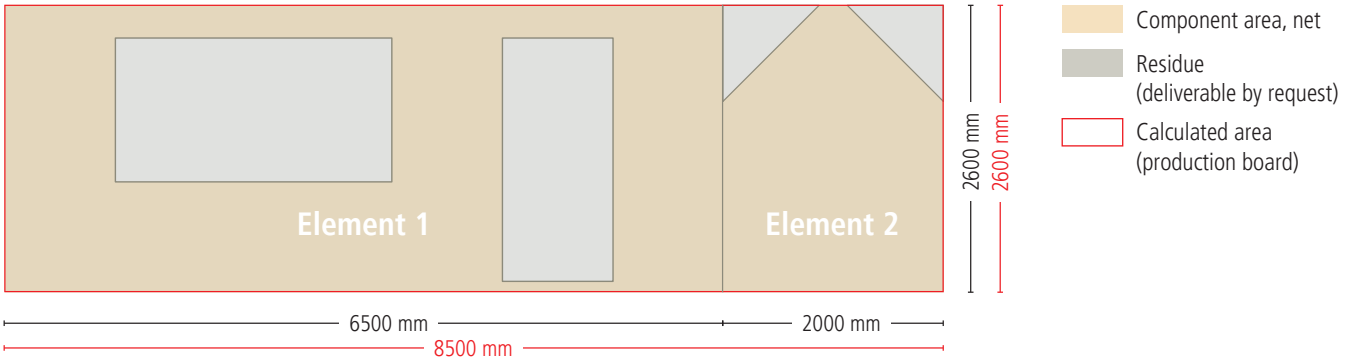
**Dimensioning tables** Ceiling and roof systems
*from page 51*

# best wood **CLT – XL**

**Characteristics**

| | |
|---|---|
| Approval | ETA-21/0568 |
| Strength class | C24 |
| Application classes | Use in application classes 1 and 2 according to EN 1995-1-1 |
| Drying | Kiln dried, wood moisture max. 15 % at delivery |
| Bonding | CLT – XL CEILINGS: PU side bonding<br>CLT – XL WALL: Hotmelt bonding |
| Lamellae | 15, 20, 30 and 40 mm, sorted for quality and finger-jointed |
| General information | Planed along the long side/profiled and with planar calibration, bottom side chamfered 4 mm (measured diagonally), trimmed precisely ± 1 mm |
| Thermal conductivity | λ = 0.12 (W/m*K) according to ETA-21/0568 |
| Specific heat capacity | 1600 (J/kg*K) according to EN ISO 10456 |
| CLT panel diffusion resistance | μ 20 (damp) / 50 (dry) in accordance with EN ISO 10456 |
| Emission class | E1 according to DIN EN 717-1 |
| Shape change | At board level ≈ 0.02 % per 1 % change in wood moisture perpendicular to board level ≈ 0.24 % per 1 % change in wood moisture |
| Reaction to fire | D-s2, d0 according to DIN EN 13501-1 |
| Fireproofing | Verification possible via the free best wood STATICS software |
| Airtightness | Airtightness in accordance with EN 12114 from 44 mm |

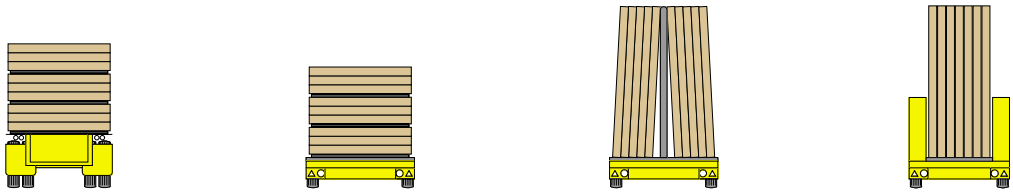
## Billing example for best wood CLT – XL




## Delivery and transport of best wood CLT – XL

The wooden elements must not be exposed to the external climate or extreme climate conditions (e.g. direct moisture impact) at any time.

- The components are protected by a film during transport.
- The customer is responsible for weather protection once the components are on the construction site. The elements / packages are not packed individually ex works.



| | **Horizontal transport**<br>best wood trailer | **Horizontal transport**<br>best wood low loader with swap body | **Vertical transport**<br>best wood low loader with swap body | **Vertical transport**<br>best wood inloader with removable pallet |
|---|---|---|---|---|
| Length: | ≤ 15.60 m | ≤ 15.80 m | ≤ 15.80 m | ≤ 10.50 m |
| Width / height: | ≤ 3.00 m | ≤ 3.00 m | ≤ 2.80 m | ≤ 3.50 m |

**Elements which exceed the dimensions listed in the table are regarded as special transports!**
These must be inquired about in good time, since we require a certain amount of advance notice to organise the transport.

# best wood **CLT – CEILING XL** INDUSTRIAL QUALITY

Cross laminated timber for solid ceiling structures

**Width up to 3.50 m**

| | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | | | | | **Spruce ind. quality** (calibrated) |
| | | | | | | | | | | **Local** |
| | Thickn. [mm] | Layers | | | Layer structure | | | | | **by request** |
| | | | | | L | Q | L | | | |
| 3 layers | **45** | **3** | | | 15 | 15 | 15 | | | |
| | **60** | **3** | | | 20 | 20 | 20 | | | |
| | **80** | **3** | | | 30 | 20 | 30 | | | |
| | **100** | **3** | | | 40 | 20 | 40 | | | |
| | **120** | **3** | | | 40 | 40 | 40 | | | |
| | | | | L | Q | L | Q | L | | |
| 5 layers | **100** | **5** | | 20 | 20 | 20 | 20 | 20 | | |
| | **120** | **5** | | 30 | 20 | 20 | 20 | 30 | | |
| | **140** | **5** | | 40 | 20 | 20 | 20 | 40 | | |
| | **160** | **5** | | 40 | 20 | 40 | 20 | 40 | | |
| | **180** | **5** | | 40 | 30 | 40 | 30 | 40 | | |
| | **200** | **5** | | 40 | 40 | 40 | 40 | 40 | | |
| | **220** | **7** | | 40 + 40 | 20 | 20 | 20 | 40 + 40 | | |
| | **240** | **7** | | 40 + 40 | 20 | 40 | 20 | 40 + 40 | | |
| | **260** | **7** | | 40 + 40 | 30 | 40 | 30 | 40 + 40 | | |
| | **280** | **7** | | 40 + 40 | 40 | 40 | 40 | 40 + 40 | | |
| | **300** | **8** | | 40 + 40 | 30 | 40 + 40 | 30 | 40 + 40 | | |
| | **320** | **8** | | 40 + 40 | 40 | 40 + 40 | 40 | 40 + 40 | | |
| | | | L | Q | L | Q | L | Q | L | |
| 7 layers | **340** | **9** | 40 + 40 | 30 | 40 | 40 | 40 | 30 | 40 + 40 | |
| | **360** | **9** | 40 + 40 | 40 | 40 | 40 | 40 | 40 | 40 + 40 | |

20 = lamella thickness in mm ; L = lengthways layer ; Q = lateral layer

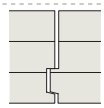
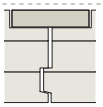
Further thicknesses and layer structures available by request.

## Finishing options (invoiced profile dimensions)

**WET PROTECT PACKAGE** | Temporary protection during the construction period using foil application on top of the elements for protection from moisture. — **surcharge €/m²**

**JOINERY** | Drilling, milling, notches, bevel cuts, countersinking and many more — **Price by request**

**Installation variants** – Invoiced profile dimensions for variant 11, 14 and 16

0  11  13  14  16 

Further information from page 47

**Including exact profiling and chamfer!**

**Inlay board for forming the ceiling section:** Three-layer board SWP/2 S 3L according to EN 13353:2011, 22/100 mm in 5.00 m/piece

**Inlay board for forming the ceiling section:** Three-layer board SWP/2 S 3L according to EN 13353:2011, 27/100 mm in 5.00 m/piece

### Delivery options

| | |
|---|---|
| Length | 2.30–16.00 m |
| Width | up to 3500 mm |
| Minimum production length | per element width 8.00 m |
| Minimum production width | 1800 mm |
| Other cross sections | Available by request |

### Transport / delivery

| | |
|---|---|
| Transport costs (for transport options see page 30) | by request |
| Drill holes for lifting systems | by request |

# best wood **CLT – CEILING XL** visual quality

Visible cross laminated timber for solid ceiling structures

**Width up to 3.00 m and colour finishing up to max. 2.50 m**

| | Thick-ness [mm] | Layers | Layer structure | | | | | | | Local spruce (sanded) | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | | | | | Visual indus-trial quality | Visual quality | KNOT-FREE/ RIFT |
| | | | | | | | | | | by request | by request | by request |
| 3 layers | 45 | 3 | | | L 15 | Q 15 | L 15 | | | | | |
| | 60 | 3 | | | 20 | 20 | 20 | | | | | |
| | 80 | 4 | | | 15 +15 | 20 | 30 | | | | | |
| | 100 | 4 | | | 20 + 20 | 20 | 40 | | | | | |
| | 120 | 4 | | | 20 + 20 | 40 | 40 | | | | | |
| | | | | L | Q | L | Q | L | | | | |
| 5 layers | 100 | 5 | | 20 | 20 | 20 | 20 | 20 | | | | |
| | 120 | 6 | | 15 + 15 | 20 | 20 | 20 | 30 | | | | |
| | 140 | 6 | | 20 + 20 | 20 | 20 | 20 | 40 | | | | |
| | 160 | 6 | | 20 + 20 | 20 | 40 | 20 | 40 | | | | |
| | 180 | 6 | | 20 + 20 | 30 | 40 | 30 | 40 | | | | |
| | 200 | 6 | | 20 + 20 | 40 | 40 | 40 | 40 | | | | |
| | 220 | 8 | | 20 + 20 + 40 | 20 | 20 | 20 | 40 + 40 | | | | |
| | 240 | 8 | | 20 + 20 + 40 | 20 | 40 | 20 | 40 + 40 | | | | |
| | 260 | 8 | | 20 + 20 + 40 | 30 | 40 | 30 | 40 + 40 | | | | |
| | 280 | 8 | | 20 + 20 + 40 | 40 | 40 | 40 | 40 + 40 | | | | |
| | 300 | 9 | | 20 + 20 + 40 | 30 | 40 + 40 | 30 | 40 + 40 | | | | |
| | 320 | 9 | | 20 + 20 + 40 | 40 | 40 + 40 | 40 | 40 + 40 | | | | |
| | | | L | Q | L | Q | L | Q | L | | | |
| 7 layers | 340 | 10 | 20 + 20 + 40 | 30 | 40 | 40 | 40 | 30 | 40 + 40 | | | |
| | 360 | 10 | 20 + 20 + 40 | 40 | 40 | 40 | 40 | 40 | 40 + 40 | | | |

20 = lamella thickness in mm ; L = lengthways layer ; Q = lateral layer

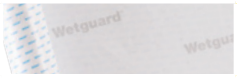
Further thicknesses and layer structures available by request.

## Finishing options (invoiced profile dimensions)

**UV-PROTECT PACKAGE or COLOR PACKAGE | possible up to max. 2.50 m**
Surface cosmetics; sanded look; UV-Protect, alpine white, soft white and light grey; further colours by request

**surcharge €/m²**

**WET PROTECT PACKAGE** | Temporary protection during the construction period using foil application on top of the elements for protection from moisture.

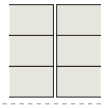
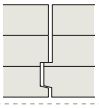
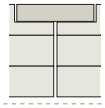
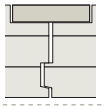
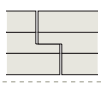


**surcharge €/m²**

**JOINERY** | Drilling, milling, notches, bevel cuts, countersinking and many more

**Price by request**

**Installation variants** – Invoiced profile dimensions for variant 11, 14 and 16

**0**  **11**  **13**  **14**  **16** 

Further information from page 47

**Including exact profiling and chamfer!**

**Inlay board for forming the ceiling section:** Three-layer board SWP/2 S 3L according to EN 13353:2011, 22/100 mm in 5.00 m/piece

**Inlay board for forming the ceiling section:** Three-layer board SWP/2 S 3L according to EN 13353:2011, 27/100 mm in 5.00 m/piece

**For characteristics and billing** see page 30

**Transport / delivery**

| | |
|---|---|
| Transport costs (for transport options see page 30) | by request |
| Drill holes for lifting systems | by request |

## Description

Cross laminated timber for solid ceiling structures up to a width of 3.00 m

best wood CLT is a load-bearing solid wood element, consisting of at least three layers of crossways glued solid wood boards, which is suitable for all building requirements thanks to its excellent construction characteristics.
The crosswise structure of high-quality raw material guarantees a high degree of dimensional stability, and leads to only small deformations from swelling and shrinking in the event of moisture changes in the panel level.

## Advantages

- high static load-bearing capacity and comparatively light weight
- the cross-wise design makes two-axis load transferring possible
- high degree of prefabrication and simple joining of the wall and/or ceiling elements for swift and cheap installation
- airtight from just 3 layers
- high resistance to fire

Local spruce KNOT-FREE/RIFT, UV-Protect package

*** KNOT-FREE/RIFT |** The special cut in our new, state of the art sawmill from local spruce results in a surface with few knots.
Only a few, small knots are possible. This creates a calm and elegant visual overall appearance. Detailed information about the surface qualities can be found on page 49.

**Certificates** (Download at www.schneider-holz.com)

**Dimensioning tables** Ceiling and roof systems
*from page 51*

# best wood **CLT – WALL XL**

## Cross laminated timber for solid wall structures

**Height up to 3.50 m**

| | Thickn. [mm] | Layers | Layer structure | | | | | | | Spruce ind. quality (calibrated) | Spruce visual ind. quality (sanded) |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | Q | L | Q | | | Local | Local |
| | | | | | | | | | | by request | by request |
| 3 layers | 45 | 3 | | | 15 | 15 | 15 | | | | |
| | 60 | 3 | | | 20 | 20 | 20 | | | | |
| | 80 | 3 | | | 30** | 20 | 30 | | | | |
| | 100 | 3 | | | 40* | 20 | 40 | | | | |
| | 120 | 3 | | | 40* | 40 | 40 | | | | |
| | | | | Q | L | Q | L | Q | | | |
| 5 layers | 100 | 5 | | 20 | 20 | 20 | 20 | 20 | | | |
| | 120 | 5 | | 30** | 20 | 20 | 20 | 30 | | | |
| | 140 | 5 | | 40* | 20 | 20 | 20 | 40 | | | |
| | 160 | 5 | | 40* | 20 | 40 | 20 | 40 | | | |
| | 180 | 5 | | 40* | 30 | 40 | 30 | 40 | | | |
| | 200 | 5 | | 40* | 40 | 40 | 40 | 40 | | | |
| | 220 | 7 | | 40*+ 40 | 20 | 20 | 20 | 40 + 40 | | | |
| | 240 | 7 | | 40*+ 40 | 20 | 40 | 20 | 40 + 40 | | | |
| | 260 | 7 | | 40*+ 40 | 30 | 40 | 30 | 40 + 40 | | | |
| | 280 | 7 | | 40*+ 40 | 40 | 40 | 40 | 40 + 40 | | | |
| | 300 | 8 | | 40*+ 40 | 30 | 40 + 40 | 30 | 40 + 40 | | | |
| | 320 | 8 | | 40*+ 40 | 40 | 40 + 40 | 40 | 40 + 40 | | | |
| | | | Q | L | Q | L | Q | L | Q | | |
| 7 layers | 340 | 9 | 40*+ 40 | 30 | 40 | 40 | 40 | 30 | 40 + 40 | | |
| | 360 | 9 | 40*+ 40 | 40 | 40 | 40 | 40 | 40 | 40 + 40 | | |

20 = lamella thickness in mm ; L = lengthways layer ; Q = lateral layer

Further thicknesses and layer structures available by request.

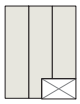
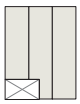
* only with the visual industrial quality, the visual layer consists of 20 + 20 instead of 40

** only with the visual industrial quality, the visual layer consists of 15 + 15 instead of 30

## **Finishing options** (invoiced profile dimensions)

| | |
|---|---|
| **JOINERY** \| Drilling, milling, notches, bevel cuts, countersinking and many more | **Price by request** |

**Installation variants** – Invoiced profile dimensions for variant 16

**0**  **13**  **16**  **17**  **18** 

Further information from page 47

Including exact profiling!

**Inlay board for forming the ceiling section:** Three-layer board SWP/2 S 3L according to EN 13353:2011, 22/100 mm in 5.00 m/piece

**Inlay board for forming the ceiling section:** Three-layer board SWP/2 S 3L according to EN 13353:2011, 27/100 mm in 5.00 m/piece

### Delivery options

| | |
|---|---|
| Length | 2.30–16.00 m |
| Height | up to 3500 mm |
| Minimum production length | per element width 8.00 m |
| Minimum production width | 1800 mm |
| Other cross sections | Available by request |

### Description

Cross laminated timber for solid wall structures up to a height of 3.50 m

best wood CLT is a load-bearing solid wood element, consisting of at least three layers of crossways glued solid wood boards, which is suitable for all building requirements thanks to its excellent construction characteristics. The crosswise structure of high-quality raw material guarantees a high degree of dimensional stability, and leads to only small deformations from swelling and shrinking in the event of moisture changes in the panel level.

### Advantages

- high static load-bearing capacity and comparatively light weight
- the cross-wise design makes two-axis load transferring possible
- high degree of prefabrication and simple joining of the wall and/or ceiling elements for swift and cheap installation
- airtight from just 3 layers
- high resistance to fire

**For characteristics and billing** see page 30

### Transport / delivery

| | |
|---|---|
| Transport costs (for transport options see page 30) | by request |
| Drill holes for lifting systems | by request |

## CONNECTORS – for quick construction of CLT walls

Wood connectors from Hilti and STEXON for quick and efficient construction of prefabricated best wood CLT XL – WALLS. The connectors are installed in the factory at best wood SCHNEIDER and then delivered to the construction site "ready for construction".
**Price for drilling, installation and connectors always by request.**

**Hilti HCW connector**

**Stexon connector**

| Item no. | Designation | UP |
|---|---|---|
| 6250HILTI-HCW | **Hilti HCW** 37x45 M12 for shear and tensile loads, drilling diameter 37mm for the connector | Piece |
| 6250HILTI-HCWS | **Hilti HCW-S** 37x45 for shear loads, drilling diameter 37mm for the connector | Piece |
| 6250HILTI-HCWL | **Hilti HCW-L** 40x295 M12 heavy-duty anchor for high tensile loads | Piece |
| 6251STEXONmk | **STEXON mk** S45-M12 for shear and tensile loads with drilling diameter 40 mm for the connector | Piece |
| 6251STEXONok | **STEXON ok** S45-M12 for shear loads with drilling diameter 40 mm for the connector | Piece |
| 6251STEXONL | **STEXON L** S40-M12 for shear and tensile loads with drilling diameter 40 mm for the connector | Piece |

## LIFTING STRAP

One or more straps per element can be led through the wall elements using drill holes, and used as attachment elements. The attachment variants, tilt angles and maximum load-bearing capacities which are possible must be clarified. The positions of the drill holes must be defined in consultation with the work scheduling department. **Further information and prices by request.**

| Item no. | Designation | PU | UP |
|---|---|---|---|
| 6234HEBEBAND | Disposable lifting strap | 1 strap | Piece |

**Certificates** (Download at www.schneider-holz.com)

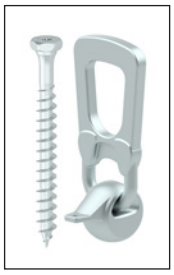
**Dimensioning tables** Ceiling and roof systems
*from page 51*

# Lifting systems / Turning system

**We can drill the holes for the following lifting systems in the factory.**
You can speak to the respective manufacturer about the lifting system itself.
A detailed description of the lifting systems can be found in the Technical information CLT at *www.schneider-holz.com/downloads*.

Note: The usage instructions of the respective manufacturer (e.g. check drill hole) must be observed before lifting the elements using lifting/turning systems.

**rothoblass WASP**



**RAPID T-LIFT**

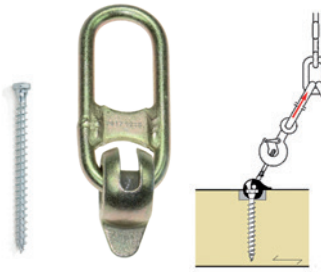
**WÜRTH Transportation anchor**

**Other lifting systems on request**

## WÜRTH LIFTING SYSTEM

Minimum wood thickness: with planar lifting ≥ 120 mm, with frontal lifting ≥ 160 mm (with locking screw)
The transport anchoring screw is installed countersunk in the element by approx. 10 mm using bit insert AW40.

Note: The usage instructions of the respective manufacturer (e.g. check drill hole) must be observed before lifting the elements using lifting/turning systems.



| Item no. | Designation | PU | UP |
|---|---|---|---|
| 6206TRANSPORTANKER | Transportation anchor | 2 pieces | 2 pieces |
| 6203SCHRAUBE12x100/60 | Transportation anchor screw 12x100/60 | 50 pcs./pack | pack |
| 6203SCHRAUBE12x120/100 | Transportation anchor screw 12x120/100 | 50 pcs./pack | pack |
| 6203SCHRAUBE12x160/145 | Transportation anchor screw 12x160/145 | 50 pcs./pack | pack |
| 6204BITEINSATZ | Bit insert AW40 mm | 1 pieces | Piece |
| 6204WÜRTH-BOHRUNGEN | Drill hole Würth lifting systems | 1 pieces | Piece |

# Fasteners

## X-fix® C

X-fix® C is a two-piece, self-tightening wood-wood connector for compression and tension-proof connection of CLT ceilings and walls. X-fix® C is a wedge-shaped dovetail wood-wood connector. The X-fix® C wedge shape even clamps large-format ceiling panels or wall parts in a self-tightening, form-fitting way.
The advantages of X-fix® C: Fast installation, form-fitting connection is ideal for visible surfaces, no panel tighteners required for ceiling connections, and thanks to the wedge shape, X-fix® C even clamps large-format ceiling panels together in a self-tightening way, no metal in the pure wood-wood connection.

| Item no. | Designation | PU | UP |
|---|---|---|---|
| 6209X-FIX | X-fix® C 96/130/90 | 1 pieces | Piece |
| 6209X-FIX-BOHRUNGEN | Drill hole for X-fix (both sides) | 1 pieces | Piece |

**Note:** Only with CLT in conjunction with a tongue & groove connection possible

## HECO-TOPIX® plus

Full-thread screw with cylinder head, ETA-19/0553 for a cross screw connection at the ceiling element joint creating a static ceiling section. Verification possible via best wood STATICS.

| Item no. | Delivery form | PU | UP |
|---|---|---|---|
| 6229ZK6/160 | 6 x 160 mm | 100 pcs./pack | pack |

# Soundproofing

## best wood BOUNDSPLITT

best wood BOUNDSPLITT is a chippings binder for manufacturing a flexibly bound chippings filling for improving the soundproofing of wooden ceilings.

best wood BOUNDSPLITT remains flexible after drying, and is therefore acoustically comparable with the best wood CHIPPINGS in the best wood HONEYCOMB. Filling heights of 30 to 120 mm can be realised. Approximately 0.3 kg of binder is needed with dry 5/8 chippings per $m^2$ and filling height of 10 mm. The drying time under optimum conditions and dry chippings is approx. 8 days for a filling height of 80 mm. The mixture of chippings binder and chippings can be applied with a screed pump.

best wood BOUNDSPLITT will keep for 12 months. The storage temperature must be no less than 5°C. The processing temperature is 5° C to 35° C.

More information about processing can be found in the technical data sheet at www.schneider-holz.com. Acoustically tested component structures with best wood BOUNDSPLITT can be found in the component database on our web site.

Transportation charges on request.

| Item no. | Designation | PU | UP |
|---|---|---|---|
| 6220BOUNDSPLITT | BoundSplitt canister | 20 kg | kg |
| 6220BOUNDSPLITTIBC | BoundSplitt IBC container | 1000 kg | kg |

## best wood CHIPPINGS

best wood CHIPPINGS consist of a grain made from natural calcium carbonate, which is manufactured using state-of-the-art grinding and drying systems and sieving machines. It is used for putting into the best wood CLT BOX – CEILING FS and as ballast in best wood ceiling elements.

| Item no. | Designation | PU | UP |
|---|---|---|---|
| 6220SCHUETTUNG | best wood CHIPPINGS bag | 25 kg/bag, 40 bags/pallet | Bag |
| 6220SCHUETTUNGBIGBAG | best wood CHIPPINGS Big Bag | 1000 kg/Big Bag on pallet | Big Bag |

Delivery of best wood CHIPPINGS in loose form in silo vehicle by request.

## best wood EASY FILL

best wood EASY FILL makes easy and quick filling of best wood CHIPPINGS in a predefined quantity into the CLT BOX – CEILING FS possible.

| Item no. | Designation | PU | UP |
|---|---|---|---|
| 6231EASYFILLKAUF | best wood EASY FILL for buying | 1 piece | Piece |
| 6231EASYFILLPFAND | best wood EASY FILL deposit | 1 piece | Piece |

## best wood HONEYCOMB 30/60

HONEYCOMB is a honeycomb board made from cardboard which prevents the best wood CHIPPINGS from moving or shifting. Laying the chippings directly on the honeycomb provides a consistent layer thickness.

| Item no. | Designation | PU | UP |
|---|---|---|---|
| 6221WABE30 | best wood HONEYCOMB 30 | 1.5 $m^2$/board, 30 boards/pallet | $m^2$ |
| 6221WABE60 | best wood HONEYCOMB 60 | 1.5 $m^2$/board, 15 boards/pallet | $m^2$ |

Filling quantity of best wood CHIPPINGS in best wood HONEYCOMB 30/60: HONEYCOMB 30 approx. 42 kg/$m^2$ | HONEYCOMB 60 approx. 84 kg/$m^2$

# Fireproofing

## Hilti CFS-S ACR fire protection sealing compound

Acrylate-based fire protection sealing compound for sealing element joints with fire protection requirements for the best wood CLT BOX - CEILING FS

## Hilti CP 611A/CFS-IS fire protection sealing compound

Intumescent fire protection sealing compound for sealing individual cable entries and the Hilti cable sleeve CFS-SL GA in the best wood CLT BOX – CEILING FS

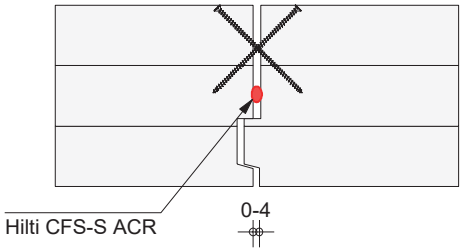
**Advice and sale by HILTI**

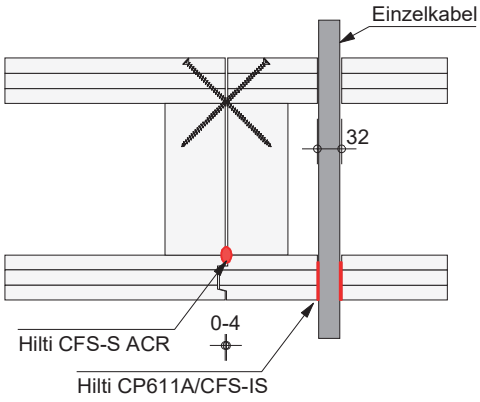
Hilti Germany
Hiltistraße 2
86916 Kaufering
Phone 0800-8885522
www.hilti.de

Hilti Austria Gesellschaft m.b.H.
Altmannsdorfer Straße 165
1230 Vienna
Phone 0800-818100
www.hilti.at

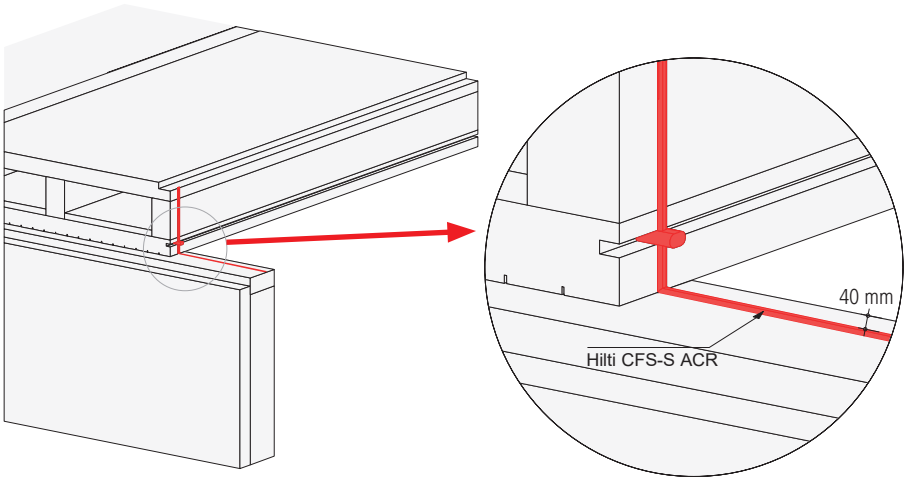
Hilti Schweiz AG
Soodstrasse 61
8134 Adliswil
Phone 0844-848485
www.hilti.ch

## Example of element joints construction with fire resistance requirement up to F 60:




## Example support with fire resistance requirement up to F 60:




Other element joints constructions, leadthroughs through the element or installations with fire resistance requirements for CLT BOX can be found in ETA-21/0336 and for CLT in ETA-21/0568.

For the planning of the individual versions or details, please note the technical specifications with regard to fasteners and connection distances in ETA-21/0336 and ETA-21/0568.

# Vapor barrier and airtight sealing membrane / Adhesive tapes

## WETGUARD® 200 SA 390 or 1560 mm

Rain-proof and robust membrane that is self-adhesive over its entire surface for reliable moisture protection of wooden elements during transport, installation and construction time.

**Field of application**
Indoors and outdoors

**Advantages**
Fleece with non-slip coating and adhesive application over the entire surface. Transparent, robust and resistant to friction wear.

| | |
|---|---|
| $s_d$ value | 3.5 m |
| Reaction to fire | E |
| Outdoor weather exposure | 3 months |
| Watertight | W1 |
| Temperature resistance | -40°C to +80°C |

| Item no. | Roll length | Roll width | Area | Roll weight |
|---|---|---|---|---|
| 6233SIGAWETGUARD390 | 50 m | 390 mm | 19.6 m²/roll | 6.2 kg |
| 6233SIGAWETGUARD1560 | 50 m | 1560 mm | 78 m²/roll | 24.6 kg |

## TESCON VANA

Multi-purpose adhesive tape with fleece back

**Field of application**
Can be used to form a secure and permanent seal on overlaps between foil and fleece membranes (vapor barriers and airtight sealing membranes, roof underlays and wall membranes) and joins between them. It is also suitable for sealing butt joints between wood-based material panels.

**Advantages**
Long-lasting sealed bonds, indoors and outdoors; with pliable fleece backing; can be torn off by hand; for airtight bonds in accordance with DIN 4108-7, SIA 180 and ÖNorm B8110-2; high initial adhesiveness: extremely high final adhesion; waterproof adhesive.

developed and produced by pro clima

| | |
|---|---|
| Backing | Special PP fleece |
| Separating layer | Siliconized paper |
| Temperature resistance | Long term –40 °C to +90 °C |
| Processing temperature | From –10 °C |
| Outdoor weather exposure | 6 months |

| Item no. | Roll length | Roll width | Contents | KG / PU |
|---|---|---|---|---|
| 6102TESCONVANA60 | 30 m | 60 mm | 10 rolls/carton | 6 kg |
| | | | 1 roll | 0.6 kg |
| 6102TESCONVANA150 | 30 m | 150 mm | 2 rolls | 3 kg |

## best wood **ADHESIVE TAPE**

Professional adhesive tape, self-adhesive on one side

**Field of application**
For masking the element joints and penetrations of all elements that are coated with AQUA PROTECT. The ADHESIVE TAPE is also used for all masking work on the best wood SEALING LEVEL FOR WINDOW SILLS.

**Advantages**
Permanently sealed bonding; strong adhesion, UV stable and ageing resistant.

| | |
|---|---|
| Backing | LDPEco film, white |
| Separating layer | Siliconized paper |
| Temperature resistance | –30 °C to + 100 °C |
| Processing temperature | +5 °C |
| Outdoor weather exposure | 2 years UV-resistant |

| Item no. | Roll length | Roll width | Contents | KG / PU |
|---|---|---|---|---|
| 6235KLEBEBAND60 | 30 m | 60 mm | 10 rolls/carton | 8.5 kg |
| 6235KLEBEBAND100 | 30 m | 100 mm | 6 rolls/carton | 8.5 kg |
| 6235KLEBEBAND180 | 30 m | 180 mm | 4 rolls/carton | 10.0 kg |

# Lighting systems

incl. operating device

**Description**

Nowadays the solution in many areas consists of LEDs, whose efficiency is enhanced by intelligent light controls and innovative operating devices. The new, dimmable LED lighting systems for our ceiling and roof systems are high quality, and impress with their timeless design. This guarantees that you will realize long-lasting lighting ideas. Suitable holes drilled in the factory make installation child's play, the lamps just need to be cabled and clipped in place.

## RECESS MOUNTED LIGHTS

### LED 170 round

White

Matt titanium

The lighting systems are coordinated with our best wood GLULAM and CLT ceilings and CLT BOX, and can be supplied ready-drilled with the relevant holes at an additional cost.

Even light distribution over the entire light outlet surface.
Dimmable with a trailing edge dimmer.

The lights are only suitable for indoors and for connecting to safety extra-low voltage.

| Item no. | Designation | PU | UP |
|---|---|---|---|
| 6222-170RW | LED 170 round white | 1 pc. | Piece |
| 6222-170RTM | LED 170 round matt titanium | 1 pc. | Piece |
| 6222-170R-BOHRUNGEN | Drill holes for LED 170 | 1 pc. | Piece |

| | |
|---|---|
| Wattage [Watt] | 11 |
| Connection voltage [Volts] | 230 |
| Lamp | SMD LED |
| Light colour | Warm white |
| Colour temperature [Kelvin] | Approx. 3000 K |
| Luminous flux [Lumen] | 840 lm |
| Colour rendering | Ra > 80 |
| Material | Aluminum/PMMA diffusor disk |
| Operating device (transformer) | Included (packaged separately) |
| Dimmable | yes |
| Degree of protection | IP20 |
| Installation depth | 55 mm with best wood ceiling systems |
| External diameter | 170 mm |

### LED 90 spot

White

nickel brushed

The lighting systems are coordinated with our best wood GLULAM and CLT ceilings and CLT BOX, and can be supplied ready-drilled with the relevant holes at an additional cost.

The reflector is made from real glass, and the lighting system is dimmable with a trailing edge dimmer.

The lights are only suitable for indoors and for connecting to safety extra-low voltage.

| Item no. | Designation | PU | UP |
|---|---|---|---|
| 6222-90SPOTW | LED 90 Spot white | 1 pc. | Piece |
| 6222-90SPOTN | LED 90 Spot nickel brushed | 1 pc. | Piece |
| 6222-90SPOT-BOHRUNGEN | Drill holes for LED 90 Spot | 1 pc. | Piece |

| | |
|---|---|
| Wattage [Watt] | 8 |
| Connection voltage [Volts] | 230 |
| Lamp | COB LED |
| Light colour | Warm white |
| Colour temperature [Kelvin] | Approx. 3000 K |
| Luminous flux [Lumen] | 850 lm |
| Colour rendering | Ra > 90 |
| Material | Diecast aluminum/real glass reflector |
| Radiation angle, swivelling | 38 degrees |
| Operating device (transformer) | Included (packed with spot) |
| Dimmable | yes |
| Degree of protection | IP40 |
| Installation depth | 75 mm with best wood ceiling systems |
| External diameter | 90 mm |

# LED 90 FireSpot

Even demanding lighting tasks can be solved without problems with the LED 90 FireSpot, thanks to the high light output. Installation in the BS3700TC fire protection box fulfils the requirements for fire protection shielding in a best wood ceiling element with a fire resistance duration of 60 minutes.

The LED 90 FireSpot can only be purchased in combination with a BS3700TC fire protection box.

The lighting systems are coordinated with our best wood GLULAM, CLT and CLT BOX ceiling elements, and can be supplied ready-drilled with the relevant holes at an additional cost.

White

nickel brushed

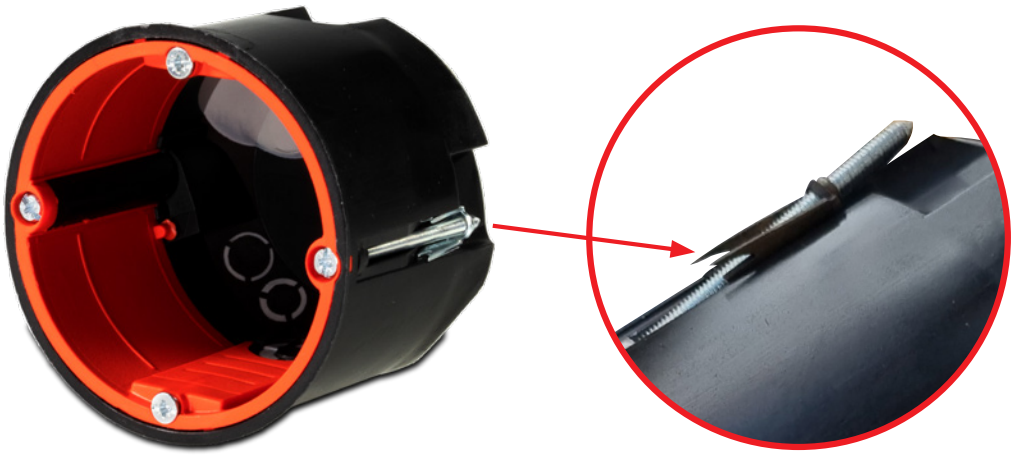
| Item no. | Designation | PU | UP |
|---|---|---|---|
| 6222-90FSPOTW-BS3700TC | LED 90 FireSpot, white, including BS3700TC fire protection box | 1 pc. | Piece |
| 6222-90FSPOTN-BS3700TC | LED 90 FireSpot, nickel brushed, including BS3700TC fire protection box | 1 pc. | Piece |
| 6222-90FSPOT-BOHRUNGEN | Drill holes for LED 90 FireSpot | 1 pc. | Piece |

| | |
|---|---|
| Wattage [Watt] | 7 |
| Connection voltage [Volts] | 230 |
| Lamp | LED |
| Light colour | Warm white |
| Colour temperature [Kelvin] | 3000 K |
| Luminous flux [Lumen] | 650 lm |
| Colour rendering | Ra > 80 |
| Material | Aluminum |
| Operating device (transformer) | incl. |
| Dimmable | yes |
| Degree of protection | IP44 |
| Installation depth | with fire protection box 62 mm |
| External diameter | 90 mm |

## BS3500TC fire protection box

The BS3700TC is a fire protection box which has been developed for installation in solid wood ceilings and walls, for fire protection shielding up to EI60.

Due to the newly developed and patented f-tronic® TC fastening system with claw, the box can be quickly and easily attached in the solid wood.
The intumescent material seals the opening in the event of a fire.



# SURFACE MOUNTED LIGHTS

The surface mounted lighting systems are tailored to our best wood GLULAM, CLT and CLT BOX ceilings, and can be directly attached to the ceiling. Even light distribution over the entire light outlet surface and the lights are dimmable with a trailing edge dimmer. The lights are only suitable for indoors and for connecting to safety extra-low voltage.

- Very low installation height of just 15 mm
- Elegant design
- Different colour temperatures possible
- Integrated transformer

## LED 165 | 217 Standard

Available in colour temperatures of 3000 or 4000 Kelvin.

White nickel brushed

| Item no. | Designation | PU | UP |
|---|---|---|---|
| 6226-165STW3K | LED 165 Standard round white 3000 K | 1 pc. | Piece |
| 6226-165STW4K | LED 165 Standard round white 4000 K | 1 pc. | Piece |
| 6226-217STW3K | LED 217 Standard round white 3000 K | 1 pc. | Piece |
| 6226-217STW4K | LED 217 Standard round white 4000 K | 1 pc. | Piece |
| 6226-165STN3K | LED 165 Standard round nickel brushed 3000 K | 1 pc. | Piece |
| 6226-165STN4K | LED 165 Standard round nickel brushed 4000 K | 1 pc. | Piece |
| 6226-217STN3K | LED 217 Standard round nickel brushed 3000 K | 1 pc. | Piece |
| 6226-217STN4K | LED 217 Standard round nickel brushed 4000 K | 1 pc. | Piece |

| | |
|---|---|
| Wattage [Watt] | 12 (LED 165) or 18 (LED 217) |
| Connection voltage [Volts] | 230 |
| Lamp | SMD LED |
| Light colour | Warm white - neutral white |
| Colour temperature [Kelvin] | 3000 or 4000 K |
| Luminous flux [Lumen] | with 3000 K: 1000 or 1550<br>with 4000 K: 1100 or 1600 |
| Colour rendering | Ra > 80 |
| Material | Aluminum/plastic |
| Operating device (transformer) | integrated |
| Dimmable | yes |
| Degree of protection | IP20 |
| Installation height | 15 mm |
| External diameter | 165 mm or 217 mm |

## LED 165 | 217 Premium

The colour temperature with all Premium models is adjustable between 3000, 4000 or 6500 Kelvin.

White nickel brushed

| Item no. | Designation | PU | UP |
|---|---|---|---|
| 6226-165PRW | LED 165 Premium round white | 1 pc. | Piece |
| 6226-217PRW | LED 217 Premium round white | 1 pc. | Piece |
| 6226-165PRN | LED 165 Premium round nickel brushed | 1 pc. | Piece |
| 6226-217PRN | LED 217 Premium round nickel brushed | 1 pc. | Piece |

| | |
|---|---|
| Wattage [Watt] | 12 (LED 165) or 18 (LED 217) |
| Connection voltage [Volts] | 230 |
| Lamp | SMD LED |
| Light colour | Warm white - neutral white |
| Colour temperature [Kelvin] | 3000, 4000, 6500 K (adjustable) |
| Luminous flux [Lumen] | 1000 or 1700 lm |
| Colour rendering | Ra > 80 |
| Material | Aluminum/plastic |
| Operating device (transformer) | integrated |
| Dimmable | yes |
| Degree of protection | IP20 |
| Installation height | 15 mm |
| External diameter | 165 mm or 217 mm |

# Colour finishing from the factory

## COLOUR FINISHING + UV PROTECTION

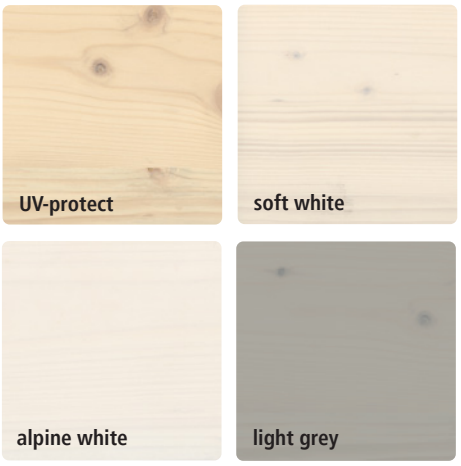
**Description**

Building elements with mineral paint or the colourless UV-protect paint applied, for internal application, are delivered ready picked to the construction site. The colours impress with their appealing look and longevity. All best wood glazes retain the diffusion-open characteristics of the wood and provide a good room and living climate. The natureplus-certified coated elements are available in a sanded look.

**Characteristics**

- Water-based
- Without solvents and plasticisers
- Natureplus certified
- Diffusion-open
- Sustainable
- For a good indoor and living climate

**Colour variants**




**Remarks**

The representations of colours and products may differ from the actual colouring. Wood is a natural product. Colour deviations due to differences in structure and grain are possible and typical.

**Further colours available by request.**

# Accessories for ceiling finishing

## Soft wax

Soft wax for surface correction of the best wood painted ceilings for repairing scratches, cracks, holes and dents in the surface area. Coordinated with the best wood colour variants.

| Item no. | Designation | PU | UP |
|---|---|---|---|
| 6213WACHSF | Soft wax colourless | 2 pcs./pack | pack |
| 6213WACHSUV | Soft wax UV-protect | 2 pcs./pack | pack |
| 6213WACHSZW | Soft wax soft white | 2 pcs./pack | pack |
| 6213WACHSEW | Soft wax alpine white | 2 pcs./pack | pack |
| 6213WACHSLG | Soft wax light grey | 2 pcs./pack | pack |


## Soft wax spatula

Soft wax spatula for applying and modelling soft wax during surface correction.

| Item no. | Designation | PU | UP |
|---|---|---|---|
| 6214WACHSSPACHTEL | Soft wax spatula | 1 pieces | Piece |

## best wood CEILING TAPE

Ceiling tape for masking all best wood painted ceilings. The ceiling tape is available with a width of 50 mm, and prevents adhesive residue on the varnished surfaces. 50 running metres per roll.

| Item no. | Designation | PU | UP |
|---|---|---|---|
| 6210DECKENTAPE | best wood ceiling tape | 50 rmt/roll | Roll |

# Colours for processing at home

Please note the special processing guidelines for colour finishing!
read more at www.schneider-holz.com

## TIMBERBASE

**Primer for visible wooden elements indoors.**
TIMBERBASE has been developed as an environmentally friendly industrial product for priming visible wooden elements indoors, such as cross laminated timber (CLT) or GLULAM (BSH), which are subsequently going to be treated with TIMBERCOLOR or UV-protect.


| Item no. | Designation | PU | UP |
|---|---|---|---|
| 6228TB1,0 | TIMBERBASE | 1.0 l | Litre |
| 6228TB2,5 | TIMBERBASE | 2.5 l | Litre |
| 6228TB5,0 | TIMBERBASE | 5.0 l | Litre |
| 6228TB10,0 | TIMBERBASE | 10.0 l | Litre |

## TIMBERCOLOR

NEW!
Improved formula!

**Timbercolor is used for finishing the ceiling elements in the interior**.
Specially developed for materials such as cross laminated timber (CLT and CLT BOX) and glued laminated timber (GLULAM), Timbercolor provides an appealing and transparent finish which emphasizes the natural charm of the wood.

**New improved formula:**

**Robust:** The newly revised and improved TIMBERCOLOR ensures that the colour is durable and withstands the everyday requirements.

**Easy care:** TIMBERCOLOR can be wiped over and cleaned effortlessly, whereby the colours remain clean and appealing.

**Application:** For corrections to our ceiling elements and, thanks to the new formula, also for heavily used surfaces such as columns, pillars and purlins.

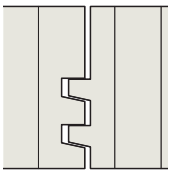
TIMBERBASE must be applied as the primer.


| Item no. | Designation | PU | UP |
|---|---|---|---|
| 6228TCUV1,0 | TIMBERCOLOR - UV-protect | 1.0 l | Litre |
| 6228TCUV2,5 | TIMBERCOLOR - UV-protect | 2.5 l | Litre |
| 6228TCUV5,0 | TIMBERCOLOR - UV-protect | 5.0 l | Litre |
| 6228TCUV10,0 | TIMBERCOLOR - UV-protect | 10.0 l | Litre |
| 6228TCZW1,0 | TIMBERCOLOR - soft white | 1.0 l | Litre |
| 6228TCUZW2,5 | TIMBERCOLOR - soft white | 2.5 l | Litre |
| 6228TCTZW5,0 | TIMBERCOLOR - soft white | 5.0 l | Litre |
| 6228TCTZW10,0 | TIMBERCOLOR - soft white | 10.0 l | Litre |
| 6228TCEW1,0 | TIMBERCOLOR - alpine white | 1.0 l | Litre |
| 6228TCUEW2,5 | TIMBERCOLOR - alpine white | 2.5 l | Litre |
| 6228TCEW5,0 | TIMBERCOLOR - alpine white | 5.0 l | Litre |
| 6228TCEW10,0 | TIMBERCOLOR - alpine white | 10.0 l | Litre |
| 6228TCLG1,0 | TIMBERCOLOR - light grey | 1.0 l | Litre |
| 6228TCULG2,5 | TIMBERCOLOR - light grey | 2.5 l | Litre |
| 6228TCLG5,0 | TIMBERCOLOR - light grey | 5.0 l | Litre |
| 6228TCLG10,0 | TIMBERCOLOR - light grey | 10.0 l | Litre |

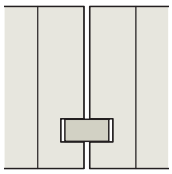
# **Installation variants** best wood **GLULAM**

**GLULAM – CEILING 100–280 mm**

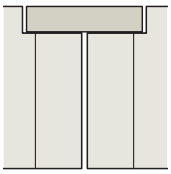
**Variant 0**
Square edge



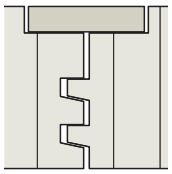
**Variant 1**
2 cm double tongue and groove



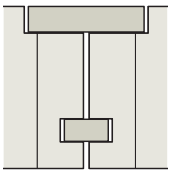
**Variant 2**
19 x 38 mm separate tongue



**Variant 3**
Standard rabbeting 23/51 mm
alternatively 28/51 mm
Special rabbeting
max. 30/68 mm

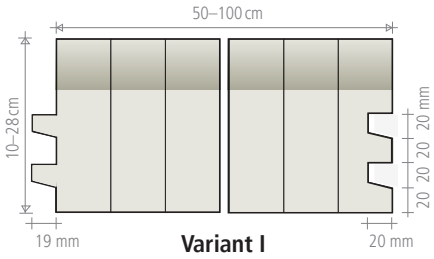


**Variant 4**
2 cm double tongue and groove
Standard rabbeting
23/51 mm
alternatively 28/51 mm
Special rabbeting
max. 30/68 mm

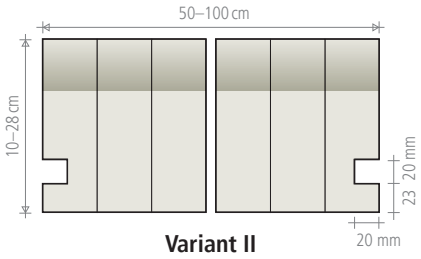


**Variant 5**
19 x 38 mm separate tongue
Standard rabbeting
23/51 mm
alternatively 28/51 mm
Special rabbeting
max. 30/68 mm

**GLULAM – CEILING 100–280 mm**



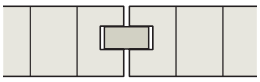

**Variant I**



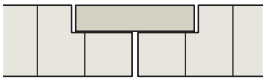

**Variant II**

**GLULAM – CEILING separated 45–95 mm**

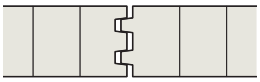
**Variant 0**
Square edge



**Variant 2**
19 x 38 mm
Thickness: 60–95 mm

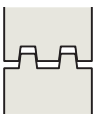


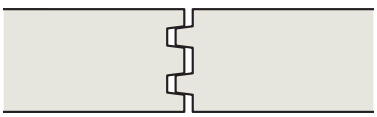
**Variant 3**
standard rabbeting 23/51 mm
alternatively 28/51 mm
Thickness: 60–95 mm
Special rabbeting
up to max. 30/68 mm



1cm double tongue and groove
**Variant 6** Thickness: 45–59 mm
**Variant 7** Thickness: 60–79 mm
**Variant 8** Thickness: 80–99 mm

# **Installation variants** planks for log houses/ceiling planks





1 cm double tongue and groove
**Variant 7** Thickness: 60–79 mm
**Variant 8** Thickness: 80–119 mm
**Variant 9** Thickness: 120–159 mm
**Variant 10** Thickness: 160–240 mm

**GLULAM inlay boards / separate tongue**

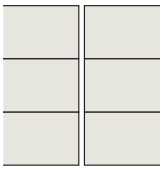
**Inlay board for forming the ceiling section:** Three-layer board SWP/2 S 3L according to EN 13353:2011, 22/100 mm in 5.00 m/piece

**Inlay board for forming the ceiling section:** Three-layer board SWP/2 S 3L according to EN 13353:2011, 27/100 mm in 5.00 m/piece

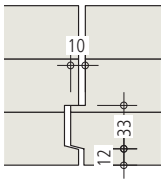
**Separate tongue**: spruce, 19/38 mm in 3.50 m/piece

# **Installation variants** best wood **CLT – CEILING**

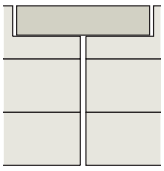
**CLT – CEILING 60–280 mm**



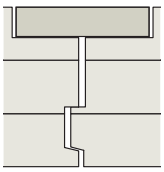
**Variant 0**
Square edge



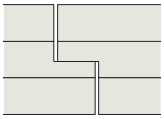

**Variant 11**
10 cm tongue and groove



**Variant 13**
Standard rabbeting 23/51 mm
alternatively 28/51 mm
Special rabbeting
with 60 mm max. 23/59 mm
from 80 mm max. 35/59 mm



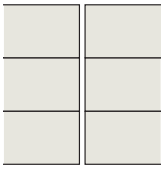
**Variant 14**
10 cm tongue and groove
Standard rabbeting 23/51
Thickness: 80–280 mm
Special rabbeting
with 80 mm max. 27/59
from 90 mm max. 35/59



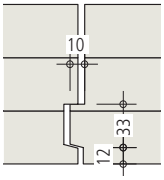
**Variant 16**
Shiplap edge (half thickness/50 mm) Thickness: 60–180 mm

# **Installation variants** best wood **CLT – CEILING XL**

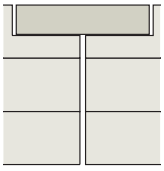
**CLT – CEILING 45–360 mm**



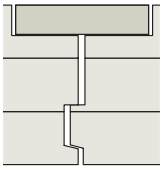
**Variant 0**
Square edge



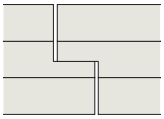

**Variant 11**
10 cm tongue and groove



**Variant 13**
Standard rabbeting
23/51 mm
alternatively 28/51 mm
Special rabbeting
max. 39/69 mm



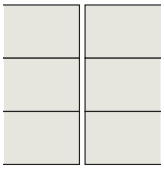
**Variant 14**
Standard rabbeting 23/51 mm
10 cm tongue and groove
Thickness: 80-360 mm
alternatively 28/51 mm
Thickness: 90–360 mm
Special rabbeting
max. 39/59 mm



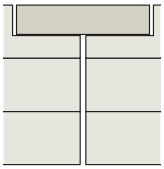
**Variant 16**
Shiplap edge (half thickness/50 mm)

# **Installation variants** best wood **CLT – WALL XL**

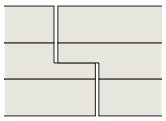
**CLT – WALL 45–360 mm**



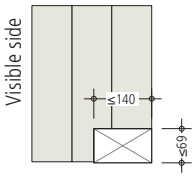
**Variant 0**
Square edge



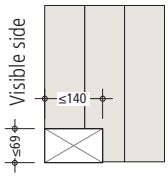
**Variant 13**
Standard rabbeting
23/51 mm
alternatively 28/51 mm
Special rabbeting
max. 39/69 mm



**Variant 16**
Shiplap edge
(half thickness/50 mm)




**Variant 17**
Rebate threshold




**Variant 18**
Rebate threshold

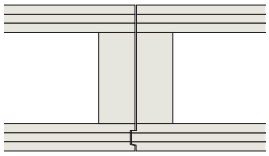
**CLT inlay boards**

**Inlay board for forming the ceiling section:** Three-layer board SWP/2 S 3L according to EN 13353:2011, 22/100 mm in 5.00 m/piece

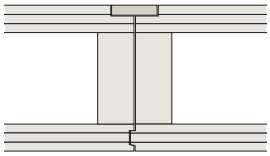
**Inlay board for forming the ceiling section:** Three-layer board SWP/2 S 3L according to EN 13353:2011, 27/100 mm in 5.00 m/piece

# **Installation variants** best wood **CLT BOX**

**Installation variant** best wood **CLT BOX / CLT BOX – CEILING FS 220–490 mm**

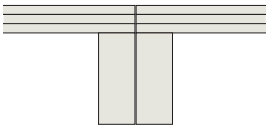


**Variant 31**
10 mm tongue and groove

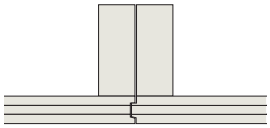


**Variant 34**
10 mm tongue and groove
Standard rabbeting 23/51 mm
alternatively 28/51 mm
Special rabbeting max. 35/59 mm

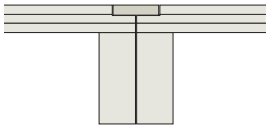
**Installation variant** best wood **CLT BOX – CEILING** open**160–490 mm**



**Variant 0**
Square edge

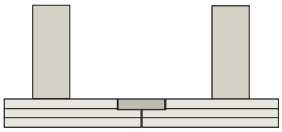


**Variant 41**
10 mm tongue and groove

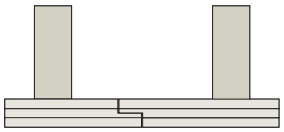


**Variant 43**
Standard rabbeting 23/51 mm
alternatively 28/51 mm
Special rabbeting max. 35/51 mm

**Installation variant** best wood **CLT BOX – ROOF 160–490 mm**



**Variant 23**
Standard rabbeting 23/51 mm



**Variant 26**
Shiplap edge (half thickness/50 mm)

**CLT BOX inlay boards**

**Inlay board for forming the ceiling section:** Three-layer board SWP/2 S 3L according to EN 13353:2011, 22/100 mm in 5.00 m/piece

**Inlay board for forming the ceiling section:** Three-layer board SWP/2 S 3L according to EN 13353:2011, 27/100 mm in 5.00 m/piece

# **Surface qualities** best wood **CLT, CLT BOX**

| | Criteria | Local spruce industrial quality | Scandinavian spruce visual quality | Local silver fir KNOT-FREE/RIFT |
|---|---|---|---|---|
| 1 | Lamella width | ≤ 240 mm | ≤ 140 mm | ≤ 140 mm |
| 2 | Wood moisture | max. 15 % at delivery | max. 15 % at delivery | max. 15 % at delivery |
| 3 | Wood species mixture | spruce/fir | not permissible | not permissible |
| 4 | Bonding | occasional open joints up to max. 3 mm width permissible | occasional open joints up to max. 1 mm width permissible | occasional open joints up to max. 1 mm width permissible |
| 5 | Blue stain | permissible | not permissible | not permissible |
| 6 | Discolouration (brownness etc.) | permissible | not permissible | not permissible |
| 7 | Resin pockets | permissible | no clusters, max. 3 x 50 mm | no clusters, max. 3 x 50 mm |
| 8 | Bark ingrowths | permissible | not permissible | not permissible |
| 9 | Drying cracks | permissible | permissible ≤ 1.5 mm | permissible ≤ 1.5 mm |
| 10 | Core – pith | permissible | allowed if occasional | not permissible |
| 11 | Insect infestation | burrows up to 2 mm allowed | not permissible | not permissible |
| 12 | Branches – healthy | permissible | permissible | ø max. 25 mm |
| 13 | Branches – black | permissible | ø max. 15 mm | ø max. 15 mm |
| 14 | Branches – hole | permissible | not permissible | not permissible |
| 15 | Wane | max. 2 x 500 mm | not permissible | not permissible |
| 16 | Surface | planed | sanded | sanded |
| 17 | Quality of the gluing of the narrow sides and of the end faces | occasional imperfections permissible | occasional imperfections permissible | occasional imperfections permissible |
| 18 | Surface cosmetics with correction of knotholes, Lamello, strips, ... | permissible | permissible | permissible |

# **Surface qualities** best wood **CLT XL**

| | Criteria | Local spruce Industrial quality | Local spruce visual industrial quality | Local spruce visual quality | Local spruce KNOT-FREE/RIFT |
|---|---|---|---|---|---|
| 1 | Lamella width | ≤ 240 mm | ≤ 240 mm | ≤ 140 mm | ≤ 140 mm |
| 2 | Wood moisture | max. 15 % at delivery | max. 15 % at delivery | max. 15 % at delivery | max. 15 % at delivery |
| 3 | Wood species mixture | spruce/fir | spruce/fir | not permissible | not permissible |
| 4 | Bonding | occasional open joints up to max. 3 mm width permissible | occasional open joints up to max. 2 mm width permissible | occasional open joints up to max. 1 mm width permissible | occasional open joints up to max. 1 mm width permissible |
| 5 | Blue stain | permissible | slight discolourations permissible | not permissible | not permissible |
| 6 | Discolouration (brownness etc.) | permissible | slight discolourations permissible | not permissible | not permissible |
| 7 | Resin pockets | permissible | permissible | no clusters, max. 3 x 50 mm | no clusters, max. 3 x 50 mm |
| 8 | Bark ingrowths | permissible | permissible | not permissible | not permissible |
| 9 | Drying cracks | permissible | permissible | permissible ≤ 1.5 mm | permissible ≤ 1.5 mm |
| 10 | Core – pith | permissible | permissible | permissible | not permissible |
| 11 | Insect infestation | burrows up to 2 mm allowed | not permissible | not permissible | not permissible |
| 12 | Branches – healthy | permissible | permissible | permissible | ø max. 25 mm |
| 13 | Branches – black | permissible | permissible | ø max. 15 mm | ø max. 15 mm |
| 14 | Branches – hole | permissible | permissible up to ø max. 30 mm | not permissible | not permissible |
| 15 | Wane | max. 2 x 500 mm | not permissible | not permissible | not permissible |
| 16 | Surface | calibrated | sanded | sanded | sanded |
| 17 | Quality of the gluing of the narrow sides and of the end faces | occasional imperfections permissible | occasional imperfections permissible | occasional imperfections permissible | occasional imperfections permissible |
| 18 | Surface cosmetics with correction of knotholes, Lamello, strips, ... | permissible | permissible | permissible | permissible |

# **Surface qualities** best wood **GLULAM, DUO, TRIO, CEILING PLANKS and PLANKS FOR LOG HOUSES**

| | Criteria | Local Industrial quality | Local visual quality | Scandinavian visual quality |
|---|---|---|---|---|
| 1 | Firm knots | permissible [2,3,4] | permissible [2,3,4] | permissible [2,3,4] |
| 2 | Knots that have fallen out | permissible [2,3,4] | Ø ≤ 35 mm are permissible [2,3,4]<br>Ø > 35 mm are not permissible [2,3,4] | Ø ≤ 35 mm are permissible [2,3,4]<br>Ø > 35 mm are not permissible [2,3,4] |
| 3 | Resin pockets | permissible [3] | permissible [3] | permissible up to a width of 5 mm [3] |
| 4 | Knots and imperfections improved by means of knot hole plugs or "ships" | permissible [3] | permissible [3] | permissible [3] |
| 5 | Knots, edges, and resin pockets improved using filler compounds | permissible [3.6] | permissible [3.6] | permissible [3.6] |
| 6 | Insect infestation | burrows up to 2 mm are permissible [3] | burrows up to 2 mm are permissible [3] | not permissible |
| 7 | Pith | permissible [3] | permissible [3] | permissible if occasional |
| 8 | Width of shrinkage cracks [3,5,7] | no limit | up to 5 mm | up to 4 mm |
| 9 | Discolouration as a result of blue stain and red/brown nail-resistant streaks | permissible | permissible if occasional | permissible if occasional |
| 10 | Mould infestation | not permissible [5] | not permissible [5] | not permissible [5] |
| 11 | Soiling | not permissible [5] | not permissible [5] | not permissible [5] |
| 12 | Wane | up to 10 mm depth and 10 mm width [3] | not permissible | not permissible |
| 13 | Lamellae partially not planed | isolated lamellae, depth up to 10 mm permissible | not permissible | not permissible |
| 14 | Processing of the surface | planed and chamfered, plane knocks up to 1 mm in depth permissible, places not planed up to 2 mm permissible | planed and chamfered, plane knocks up to 1 mm in depth permissible | planed and chamfered, plane knocks up to 0.5 mm in depth permissible |

[1] Deviations from the limits defined below in the lines 2,3,6–9,13 are to be tolerated in the following scope: Maximum three deviations/m² visible surface for the visual quality, maximum one deviation/m² visible surface for the Scandinavian quality.
[2] Permissible knot size according to DIN 4074.
[3] No limit on the number.
[4] Measurement of the knot diameter analogous to the measurement of the diameters of individual knots with scantlings according to DIN 4074-1: 2021-06
[5] As-delivered condition
[6] Filler compounds that can be painted over are to be explicitly requested.
[7] Regardless of the surface quality, the crack depth in elements not subjected to transverse stress may be up to 1/6 of the element width, and up to 1/8 of the element width of each side.

# **Solid structural timber (KVH®)**

## Sort keys

| Technical regulation: DIN EN 15497:2014 Sort criterion | Demands on solid structural timber for industrial purposes (KVH NSI) | Comments |
|---|---|---|
| Wane | measured diagonally a max. of 10 % minor cross section side | increased demands compared to DIN 4074-1 |
| Knots | A max. 2/5 | equal to sorting class S 10 |
| Condition of knots | not exceeding 70 mm | acc. to DIN 4074-1 permitted sorting characteristic for KVH |
| Annual ring width | up to 6 mm | equal to sorting class S 10 according to DIN 4074-1 |
| Slope of the grain | up to 120 mm/m | equal to sorting class S 10 according to DIN 4074-1 |
| Radial shrinkage cracks (= seasoning cracks) | permissible | increased demands compared to DIN 4074-1 for KVH-SI |
| Lightning/frost cracks, ring peeling | not permissible | Equal to sorting class S10 according to DIN 4074-1 |
| Discolouration: Blue stain | permissible | increased demands compared to DIN 4074-1 for KVH-SI |
| Nail-holding brown and red stripes | up to 2/5 of the cross section of the surface are permitted | increased demands compared to DIN 4074-1 for KVH-SI |
| Red and white rot | not permissible | |
| Compression wood | up to 2/5 of the cross section or the surface are permitted | equal to sorting class S 10 according to DIN 4074-1 |
| Insect damages | burrows up to 2 mm Ø of fresh timber insects are permitted | increased demands compared to DIN 4074-1 for KVH-SI |
| Mistletoe infestation | not permissible | equal to sorting class S 10 according to DIN 4074-1 |
| Bending (longitudinal bending, twist) | Split-heart cutting max. 8 mm/2 m | increased demands compared to DIN 4074-1 for split-heart cut timber |
| Wood moisture | max. 18 % | additional sorting characteristic for KVH |
| Cutting class | split-heart | additional sorting characteristic for KVH |
| Dimensional stability of the cross section | ± 1 mm | additional sorting characteristic for KVH |
| Bark pocket | | additional sorting characteristic for KVH-SI |
| Resin pockets | | additional sorting characteristic for KVH-SI |
| Surface condition | planed and chamfered | additional sorting characteristic for KVH |
| Conditioning of the ends | rectangular cross-cut | additional sorting characteristic for KVH |

# Dimensioning aid
# best wood **GLULAM – CEILING**

| Perm. loads* [kN/m²] | Live loads [kN/m²] | Span length of single span beams [m] | | | | | | Span lengths of double span beams [m] | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | 3.00 | 4.00 | 5.00 | 6.00 | 7.00 | 8.00 | 3.00 | 4.00 | 5.00 | 6.00 | 7.00 | 8.00 |
| 1.00 | 1.00 | 100 | 100 | 140 | 180 | 200 | 200 | 100 | 100 | 140 | 180 | 200 | 200 |
| | 1.50 | | | | | | 220 | | 100 | | | | |
| | 2.00 | | | | | | | | | | | | |
| | 3.00 | | 120 | | | | | | | | | | |
| | 5.00 | 100 | | 160 | 200 | 220 | 260 | 100 | 120 | | | | 220 |
| 2.50 | 1.00 | 100 | 120 | 160 | 180 | 220 | 240 | 100 | 120 | 160 | 160 | 160 | 180 |
| | 1.50 | | | | | | 260 | | | | | | |
| | 2.00 | 100 | | | | | | 100 | | | | | 200 |
| | 3.00 | | | | 200 | | | | | | | 180 | |
| | 5.00 | | 140 | 180 | | 240 | 280 | | | | 180 | 200 | 220 |
| 4.00 | 1.00 | 100 | 140 | 180 | 200 | 240 | 280 | 100 | 140 | 140 | 160 | 180 | 200 |
| | 1.50 | | | | | | | | | | | | |
| | 2.00 | | | | | | | | | | | | 220 |
| | 3.00 | | | | 220 | | | | | | | 200 | |
| | 5.00 | 120 | | | | 260 | - | | | | 180 | | 240 |

* The dead weight of the best wood GLULAM board has already been taken into account.

**These tables are only intended for pre-dimensioning and are no substitute for structural analysis.**

**Fire resistance:** R60 R90

**Example for a GLULAM ceiling in a detached house:**

| **Design values:** | | **Result:** |
|---|---|---|
| Permanent load | g = 1.0 kN/m² | Demanded thickness of ceiling = |
| Live load | q = 2.0 kN/m² | 140 mm |
| Span length | l = 5.0 m | Charring rate = R90 |

This pre-measuring is no substitute for structural verification.

**The following parameters and certificates were taken into account in the calculations:**

Certificate of load-bearing capacity according to DIN EN 1995-1-1:2010-12 with NA:2013-08

Certificate of structural fire design according to DIN EN 1995-1-2:2010-12 with NA:2010-12

Application class 1

Load duration class of the intermittent load: medium

$\Psi_2 = 0.3$; $k_{def} = 0.60$; GL24h

Ultimate limit state; certificate of bending stress; certificate of (rolling) shear stress

Serviceability limit state; initial deflection ≤ l/300; final deflection ≤ l/200; total deflection ≤ l/300

Verification of vibration: Width of the ceiling panel b = 1.2 * span length; additional rigidity $EI_{x,y}$ from 5 cm screed slab; modal damping ratio $\zeta = 0.03$; limitation of acceleration a ≤ 0.4 m/s²

# Dimensioning aid
## best wood **CLT – CEILING | CEILING XL**

| Perm. loads* [kN/m²] | Live loads [kN/m²] | Span length of single span beams [m] | | | | | | Span lengths of double span beams [m] | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | 3.00 | 4.00 | 5.00 | 6.00 | 7.00 | 8.00 | 3.00 | 4.00 | 5.00 | 6.00 | 7.00 | 8.00 |
| 1.00 | 1.00 | 80 | 100 | 140 | 200 | 200 | 220 | 60 | 90 | 160 | 200 | 200 | 220 |
| | 1.50 | | | | | | | | | | | | |
| | 2.00 | 80 | | | | 220 | 240 | 80 | 100 | | | | |
| | 3.00 | | 110 | | | | | | | | | | |
| | 5.00 | 100 | 130 | 160 | 220 | | 260 | 80 | 110 | | | 220 | 220 |
| 2.50 | 1.00 | 90 | 130 | 160 | 200 | 220 | 260 | 80 | 130 | 160 | 170 | 170 | 200 |
| | 1.50 | | | | | | | | | | | | |
| | 2.00 | | | | | | | | | | | | 220 |
| | 3.00 | 100 | | | 220 | | | | | | | 200 | |
| | 5.00 | | 140 | 180 | | 240 | 280 | 90 | | | 180 | 220 | 240 |
| 4.00 | 1.00 | 100 | 140 | 180 | 220 | 240 | 280 | 90 | 140 | 150 | 160 | 200 | 220 |
| | 1.50 | | | | | | - | | | | | | |
| | 2.00 | | | | | | | | | | | | |
| | 3.00 | 110 | | 200 | | 260 | | | | | 170 | 220 | |
| | 5.00 | | 160 | | | | | | | 160 | 200 | | 240 |

* The dead weight of the best wood CLT panel has already been taken into account

**These tables are only intended for pre-dimensioning and are no substitute for structural analysis.**

**Fire resistance:** R0 | R30 | R60 | R90

**Example for a CLT ceiling in a detached house:**

| **Design values:** | | **Result:** |
|---|---|---|
| Permanent load | g = 1.0 kN/m² | Demanded thickness of ceiling = |
| Live load | q = 2.0 kN/m² | 140 mm |
| Span length | l = 5.0 m | Charring rate = R60 |

This pre-measuring is no substitute for structural verification.

**The following parameters and certificates were taken into account in the calculations:**

Certificate of load-bearing capacity according to DIN EN 1995-1-1:2010-12 with NA:2013-08

Certificate of structural fire design according to DIN EN 1995-1-2:2010-12 with NA:2010-12

Application class 1

Load duration class of the intermittent load: medium

$\Psi_2 = 0.3$; $k_{def} = 0.60$; C24

Ultimate limit state; certificate of bending stress; certificate of (rolling) shear stress

Serviceability limit state; initial deflection ≤ l/300; final deflection ≤ l/200; total deflection ≤ l/300

Verification of vibration: Width of the ceiling panel b = 1.2 * span length; additional rigidity $EI_{x,y}$ from 5 cm screed slab; modal damping ratio $\zeta = 0.03$; limitation of acceleration a ≤ 0.4 m/s²

# Dimensioning aid
## best wood **CLT BOX**

(lower CLT panel 60 mm)

| Perm. loads* [kN/m²] | Live loads [kN/m²] | Span length of single span beams [m] | | | | | | Span lengths of double span beams [m] | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | 6.00 | 7.00 | 8.00 | 9.00 | 10.00 | 11.00 | 3.00 | 4.00 | 5.00 | 6.00 | 7.00 | 8.00 |
| 1.00 | 1.00 | 220/80 | 220/80 | 240/80 | 260/80 | 300/80 | 340/80 | 220/80 | 220/80 | 220/80 | 220/80 | 240/80 | 240/100 |
| | 1.50 | | | | | | | | | | | | |
| | 2.00 | | | | 280/80 | 320/80 | | | | | | | |
| | 3.00 | | | 260/80 | 300/80 | 340/80 | 380/80 | | | | | | |
| | 5.00 | | 260/80 | 300/80 | 340/80 | 380/80 | 420/100 | | | | 220/100 | 240/100 | 260/100 |
| 2.50 | 1.00 | 220/80 | 240/80 | 280/80 | 320/80 | 360/80 | 400/80 | 220/80 | 220/80 | 220/80 | 220/80 | 220/80 | 220/80 |
| | 1.50 | | | | | 360/100 | 400/120 | | | | | | |
| | 2.00 | | 260/80 | 300/80 | 340/80 | 380/80 | 420/80 | | | | | | 220/100 |
| | 3.00 | | | | | | 420/100 | | | | | 220/100 | 240/100 |
| | 5.00 | 240/80 | 280/80 | 320/80 | 360/100 | 420/80 | 460/100 | | | 220/100 | 220/120 | 240/120 | 280/100 |
| 4.00 | 1.00 | 240/80 | 280/80 | 320/80 | 360/80 | 420/80 | 460/100 | 220/80 | 220/80 | 220/80 | 220/80 | 220/100 | 240/100 |
| | 1.50 | | | | 360/120 | | | | | | | | |
| | 2.00 | | | | 380/80 | | 460/120 | | | | 220/100 | | |
| | 3.00 | | 280/100 | 340/80 | | 420/120 | 480/100 | | | | | 220/120 | 260/100 |
| | 5.00 | 260/80 | 300/80 | | 400/80 | 440/100 | - | | | 220/100 | 220/120 | 260/120 | 300/120 |

* The dead weight of the best wood CLT BOX has already been taken into account

**These tables are only intended for pre-dimensioning and are no substitute for structural analysis.**

**Fire resistance:** R60

**Example for a CLT BOX in a multi-family house:**

| **Design values:** | | **Result: 340/80** | |
|---|---|---|---|
| Permanent load | g = 2.50 kN/m² | Thickness of ceiling | = 340 mm |
| Live load | q = 3.00 kN/m² | Rib width | = 80 mm |
| Span length | l = 9.00 m | Charring rate | = R60 |

**The following parameters and certificates were taken into account in the calculations:**

Certificate of load-bearing capacity according to DIN EN 1995-1-1:2010-12 with NA:2013-08

Certificate of structural fire design according to DIN EN 1995-1-2:2010-12 with NA:2010-12

Upper CLT panel: 60 mm; lower CLT panel: 60 mm

Application class 1

Load duration class of the intermittent load: medium

$\Psi_2 = 0.3$; $k_{def} = 0.60$; C24

Ultimate limit state: Certificate of bending stress, certificate of (rolling) shear stress

Serviceability limit state: Initial deflection ≤l/300; final deflection ≤ l/200; total deflection ≤ l/300

Verification of vibration: Width of the ceiling panel b = 1.2* l; additional rigidity $EI_{x,y}$ from 5 cm screed slab; modal damping ratio ζ = 0.03; imitation of acceleration a ≤ 0.4 m/s²

# Dimensioning aid
# best wood **CLT BOX – CEILING FS**

(lower CLT panel 60 mm)

| Perm. loads* [kN/m²] | Live loads [kN/m²] | Span length of single span beams [m] | | | | | | Span lengths of double span beams [m] | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | 6.00 | 7.00 | 8.00 | 9.00 | 10.00 | 11.00 | 3.00 | 4.00 | 5.00 | 6.00 | 7.00 | 8.00 |
| 1.00 | 1.00 | 240/80 | 300/80 | 360/80 | 280/80 | 320/80 | 340/80 | 220/80 | 220/80 | 220/80 | 240/80 | 300/80 | 360/80 |
| | 1.50 | | | | | | 360/80 | | | | | | |
| | 2.00 | | | | | | | | | | | | |
| | 3.00 | | | | 300/80 | 340/80 | 380/80 | | | | | | |
| | 5.00 | 240/100 | | | 340/100 | 380/100 | 420/120 | | | 220/100 | 240/100 | 300/100 | 360/100 |
| 2.50 | 1.00 | 280/80 | 240/80 | 280/80 | 320/120 | 380/80 | 420/80 | 220/80 | 220/80 | 220/80 | 280/80 | 220/100 | 220/100 |
| | 1.50 | | | | | | | | | | | | |
| | 2.00 | | 260/80 | 300/80 | 340/80 | | 420/100 | | | | | | 220/120 |
| | 3.00 | | | | | 400/80 | 440/80 | | | 220/100 | | 220/120 | 240/120 |
| | 5.00 | 280/100 | 280/100 | 320/100 | 360/100 | 420/100 | 460/100 | | 220/100 | 220/120 | 280/100 | 260/120 | 300/120 |
| 4.00 | 1.00 | 240/100 | 280/100 | 320/100 | 360/120 | 420/80 | 460/100 | 220/80 | 220/80 | 240/100 | 220/100 | 220/120 | 240/120 |
| | 1.50 | | | | 380/80 | | 460/120 | | | | | | |
| | 2.00 | | | 340/80 | | 420/100 | 480/100 | | | | | | |
| | 3.00 | | 300/100 | 340/100 | 380/100 | 440/100 | 480/100 | | 220/100 | | 220/120 | 240/120 | 280/120 |
| | 5.00 | 260/100 | | 340/120 | 400/100 | 440/120 | - | | | 240/120 | 260/120 | 300/120 | 340/120 |

* The dead weight of the best wood CLT BOX – CEILING FS and the chippings in the rafter has already been taken into account.

**These tables are only intended for pre-dimensioning and are no substitute for structural analysis.**

**Fire resistance:** R60

**Example for a CLT BOX– CEILING FS in a multi-family house:**

| **Design values:** | | **Result: 340/80** | |
|---|---|---|---|
| Permanent load | g = 2.50 kN/m² | Thickness of ceiling | = 340 mm |
| Live load | q = 3.00 kN/m² | Rib width | = 80 mm |
| Span length | l = 9.00 m | Charring rate | = R60 |

**The following parameters and certificates were taken into account in the calculations for the dimensioning aid best wood CLT BOX – CEILING FS:**

Element width: 1.25 m

Verification with 40 kg/m² chippings in the CLT BOX – CEILING FS

Certificate of load-bearing capacity according to DIN EN 1995-1-1:2010-12 with NA:2013-08

Certificate of structural fire design according to DIN EN 1995-1-2:2010-12 with NA:2010-12

Upper CLT panel: 60 mm; lower CLT panel: 60 mm

Application class 1

Load duration class of the intermittent load: medium

$\Psi_2 = 0.3$; $k_{def} = 0.60$; C24

Ultimate limit state: Certificate of bending stress, certificate of (rolling) shear stress

Serviceability limit state: Initial deflection ≤l/300; final deflection ≤ l/200; total deflection ≤ l/300

Verification of vibration: Width of the ceiling panel b = 1.2* l; additional rigidity $EI_{x,y}$ from 5 cm screed slab; modal damping ratio ζ = 0.03; limitation of acceleration a ≤ 0.4 m/s²

# Dimensioning aid
# best wood **CLT BOX – CEILING FS**

(lower CLT panel 90 mm)

| Perm. loads* [kN/m²] | Live loads [kN/m²] | Span length of single span beams [m] | | | | | | Span lengths of double span beams [m] | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | 6.00 | 7.00 | 8.00 | 9.00 | 10.00 | 11.00 | 3.00 | 4.00 | 5.00 | 6.00 | 7.00 | 8.00 |
| 1.00 | 1.00 | 250/80 | 310/80 | 310/120 | 290/80 | 310/80 | 350/80 | 250/80 | 250/80 | 250/80 | 250/80 | 310/80 | 310/120 |
| | 1.50 | | | | | 330/80 | | | | | | | |
| | 2.00 | | | | | | 370/80 | | | | | | |
| | 3.00 | | | | 310/80 | 350/80 | 390/80 | | | | | | |
| | 5.00 | 250/100 | | | 350/100 | 390/100 | 430/100 | | | 250/100 | 250/100 | 310/100 | |
| 2.50 | 1.00 | 290/80 | 250/80 | 290/80 | 330/80 | 370/80 | 410/80 | 250/80 | 250/80 | 250/80 | 290/80 | 250/100 | 250/100 |
| | 1.50 | | | | | | 410/120 | | | | | | |
| | 2.00 | | | | 330/120 | 390/80 | 430/80 | | | | | | |
| | 3.00 | | 270/80 | 310/80 | 350/80 | | | | | | | 250/120 | 250/120 |
| | 5.00 | 290/100 | 290/100 | 330/100 | 370/100 | 410/100 | 450/120 | | | 250/100 | 290/100 | 270/120 | 310/120 |
| 4.00 | 1.00 | 250/80 | 290/80 | 330/80 | 370/80 | 410/100 | 470/80 | 250/80 | 250/80 | 250/100 | 250/100 | 250/120 | 250/120 |
| | 1.50 | | | | | 430/80 | | | | | | | |
| | 2.00 | | | | 370/100 | | | | | | | | |
| | 3.00 | 250/100 | 290/100 | 330/100 | 390/100 | 430/100 | 490/100 | | | | 250/120 | | 290/120 |
| | 5.00 | 250/120 | 310/100 | 350/100 | | 450/100 | | | 250/100 | 250/120 | 270/120 | 310/120 | 350/120 |

* The dead weight of the best wood CLT BOX – CEILING FS and the chippings in the rafter has already been taken into account.

**These tables are only intended for pre-dimensioning and are no substitute for structural analysis.**

**Fire resistance:** R90

**Example for a CLT BOX– CEILING FS in a multi-family house:**

| **Design values:** | | **Result: 350/80** | |
|---|---|---|---|
| Permanent load | g = 2.50 kN/m² | Thickness of ceiling | = 350 mm |
| Live load | q = 3.00 kN/m² | Rib width | = 80 mm |
| Span length | l = 9.00 m | Charring rate | = R90 |

**The following parameters and certificates were taken into account in the calculations for the dimensioning aid best wood CLT BOX – CEILING FS:**

Element width: 1.25 m

Verification with 40 kg/m² chippings in the CLT BOX – CEILING FS

Certificate of load-bearing capacity according to DIN EN 1995-1-1:2010-12 with NA:2013-08

Certificate of structural fire design according to DIN EN 1995-1-2:2010-12 with NA:2010-12

Upper CLT panel: 60 mm; lower CLT panel: 90 mm

Application class 1

Load duration class of the intermittent load: medium

$\Psi_2 = 0.3$; $k_{def} = 0.60$; C24

Ultimate limit state: Certificate of bending stress, certificate of (rolling) shear stress

Serviceability limit state: Initial deflection ≤l/300; final deflection ≤ l/200; total deflection ≤ l/300

Verification of vibration: Width of the ceiling panel b = 1.2* l; additional rigidity $EI_{xy}$ from 5 cm screed slab; modal damping ratio ζ = 0.03; limitation of acceleration a ≤ 0.4 m/s²

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The Schneider company group is a regionally operating family-run company with headquarter in Eberhardzell. At the highest technical level, we produce all supporting wood components and wood fiber insulation boards for modern wood and passive house construction and pellets for ecological heating with more than 600 employees.

From round wood to finished product including energy requirement, we implement everything in a closed raw material cycle in our production facilities in Southern Germany. best wood Schneider realises energy-efficient production in accordance with DIN ISO 50001 when doing this. The wood raw material is utilised 100 % to the last chip.



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